

MODEL X3227-D-PB-Y			
VOLTAGE	380-230 / 3 / 50-60		
KW	24.10		
FULL LOAD AMPS	L1	L2	L3
	28.6	28.6	47.6
POWER SUPPLY	FUUSE	WIRE	
	60A	6 AWG	
ELEMENTS (E-X-3200/4L)	QTY	OHMS	
	11	23.3	

3 PHASE-Y CONTROL PANELS:		
MODEL	(AUTO/ MANUAL)	WIRING DIAGRAM
XB3227-D-PB-Y	(AUTO)	K265-160



SEE CONTROL PANEL WIRING DIAGRAM FOR WIRING CONNECTIONS TO KILN ZONE RECEPTACLES

**NOTES:**

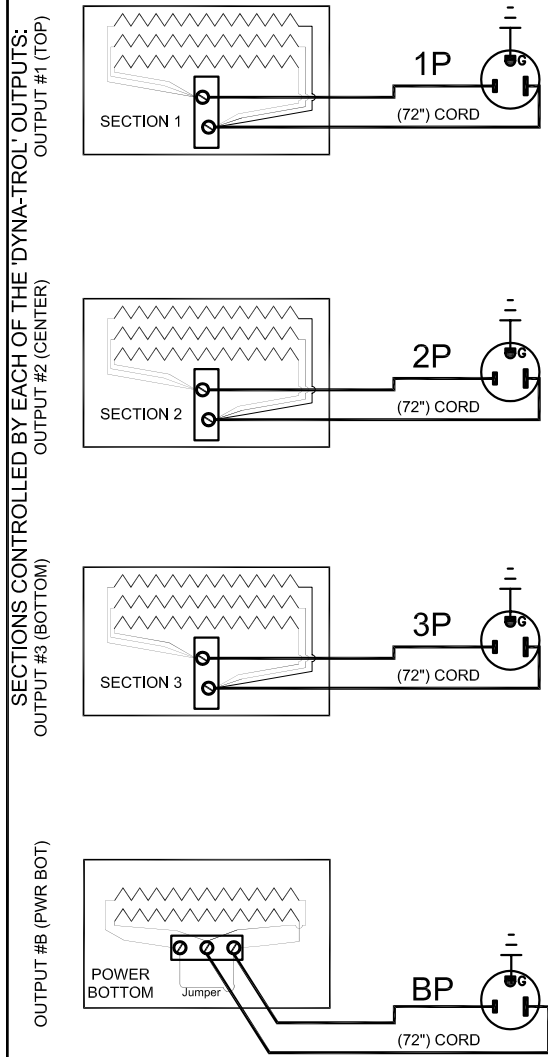
Industrial & commercial applications may require the installation of a LOCKOUT/TAGOUT device to prevent the Kiln from operating during maintenance.

This Kiln is recommended to be wired & connected to an approved U. L. & NEC configured disconnect switch and properly fused according to the KW load specification listed on the Kiln Nameplate. L&L Kiln Mfg., Inc., also recommends fuses rather than circuit breakers to prevent nuisance tripping.

**ELECTRICAL PARTS LIST**

SYMBOL	QTY	DESCRIPTION	CUSTOMER PART NO.
P	4	72" PLUGS NEMA 6-50P	L-G-PC50/72

**KILN ASSEMBLY**



Output Numbers refer to Dyna-Trol Outputs on Automatic Kilns only.



**CAUTION: DO NOT PLUG KILN SECTIONS DIRECTLY TO LINE VOLTAGE**

REV#	DATE	REVISION DESCRIPTION
A	6/22/09	ADDED MET CERTIFIED MARK
0	12/16/08	FIRST ISSUE

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TITLE **DaVINCI KILN WIRING DIAGRAM**  
**MODEL XB3227-D-PB-Y**  
**380-230 VAC/ 3 PHASE-WYE KILN ASSEMBLY**  
**3 SECTIONS, With Power Bottom**

DRAWN BY <b>G.D.L.</b>	REV. CODE <b>A</b>	DRAWING NO. <b>KS081201</b>
DATE 12/16/08	SCALE 1 = 8	
CHK <b>G.D.L.</b>	APP	
JOB NO.	SER NO.	SHEET NO.   OF
FILE NAME L&L\KILN\MISC ORDERS KS081201.dwg	MADE FROM	WK127-113.dwg