

SINGLE PHASE MODELS:

MODELS X1818 & X1818-D	
VOLTAGE	208 / 1 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 31.5 31.5 X
POWER SUPPLY	FUSE WIRE 40A 8 AWG
ELEMENTS (E-X-1800/20)	QTY OHMS 6 4.4
VOLTAGE	220 / 1 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 29.8 29.8 X
POWER SUPPLY	FUSE WIRE 40A 8 AWG
ELEMENTS (E-X-1800/40)	QTY OHMS 6 4.9
VOLTAGE	240 / 1 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 27.3 27.3 X
POWER SUPPLY	FUSE WIRE 40A 8 AWG
ELEMENTS (E-X-1800/30)	QTY OHMS 6 5.9

THREE PHASE MODELS:

MODELS X1818 & X1818-D	
VOLTAGE	208 / 3 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 15.8 27.3 15.8
POWER SUPPLY	FUSE WIRE 40A 8 AWG
ELEMENTS (E-X-1800/20)	QTY OHMS 6 4.4
VOLTAGE	220 / 3 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 14.9 25.8 14.9
POWER SUPPLY	FUSE WIRE 40A 8 AWG
ELEMENTS (E-X-1800/40)	QTY OHMS 6 4.9
VOLTAGE	240 / 3 / 50-60
KW	6.6
FULL LOAD AMPS	L1 L2 L3 13.7 23.6 13.7
POWER SUPPLY	FUSE WIRE 30A 10 AWG
ELEMENTS (E-X-1800/30)	QTY OHMS 6 5.9

1 PHASE CONTROL PANELS:

MODEL	(AUTO/ MANUAL)	WIRING DIAGRAM
X1818	(MANUAL)	K262-103
X1818-D	(AUTO)	K262-161

3 PHASE CONTROL PANELS:

MODEL	(AUTO/ MANUAL)	WIRING DIAGRAM
X1818	(MANUAL)	K262-104
X1818-D	(AUTO)	K262-162



SEE CONTROL PANEL WIRING DIAGRAM FOR WIRING CONNECTIONS TO KILN ZONE RECEPTACLES

NOTES:

Industrial & commercial applications may require the installation of a LOCKOUT/TAGOUT device to prevent the Kiln from operating during maintenance.

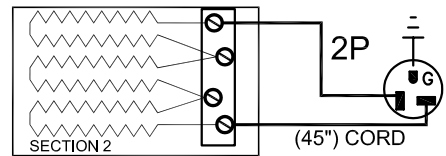
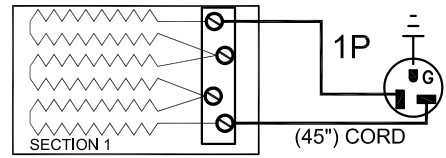
This Kiln is recommended to be wired & connected to an approved U. L. & NEC configured disconnect switch and properly fused according to the KW load specification listed on the Kiln Nameplate. L&L Kiln Mfg., Inc., also recommends fuses rather than circuit breakers to prevent nuisance tripping.

ELECTRICAL PARTS LIST

SYMBOL	QTY	DESCRIPTION	CUSTOMER PART NO.
P	2	45" PLUGS NEMA 6-20P	L-J-JC45/00

KILN ASSEMBLY

SECTIONS CONTROLLED BY EACH OF THE 'DYNA-TROL' OUTPUTS:
OUTPUT #1 (TOP)
OUTPUT #2 (BOTTOM)



Output Numbers refer to Dyna-Trol Outputs on Automatic Kilns only.



CAUTION: DO NOT PLUG KILN SECTIONS DIRECTLY TO LINE VOLTAGE

REV#	DATE	REVISION DESCRIPTION
A	10/23/09	REPLACED UL MARK WITH MET CERTIFIED MARK & ADDED NEW LOGO
0	9/9/02	MISC CHANGES FOR RELEASE

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TITLE **DaVINCI KILN WIRING DIAGRAM**
MODELS X1818 & X1818-D
1 or 3 PHASE KILN ASSEMBLY
2 SECTIONS, No Power Bottom

DRAWN BY G.W.L.	REV. CODE A	DRAWING NO. K107-110
DATE 1/16/01	SCALE 1 = 8	
CHK G.D.L.	APP	
JOB NO	SER NO	SHEET NO. OF
FILE NAME L:\EVLKILN\WIRDGKLN	MADE FROM	DAVINCNK107-150.dwg