



JD230 REQUIREMENTS	
208 VOLTS	3 PHASE
50-60 HZ	9.1 KW
25.4 AMPS	40 A Class H FUSES
220 VOLTS	3 PHASE
50-60 HZ	9.7 KW
25.4 AMPS	40 A Class H FUSES
240 VOLTS	3 PHASE
50-60 HZ	10.6 KW
25.4 AMPS	40 A Class H FUSES

MODEL JD230 =
ZONES 1 THRU 3
3 - 9" RINGS

NOTES:

All control & power wiring is No. 14 AWG, SEWF-2.
Industrial & commercial applications may require the installation of a LOCKOUT/TAGOUT device to prevent the Kiln from operating during maintenance.

This Kiln is recommended to be wired & connected to an approved U. L. & NEC Safety Disconnect Switch and properly fused according to the KW load specification listed on the Kiln Nameplate. L&L Kiln Mfg., Inc., also recommends fuses rather than circuit breakers to prevent nuisance tripping.

ELECTRICAL PARTS LIST

SYMBOL	QTY	DESCRIPTION	SHOP PART NO.	CUSTOMER PART NO.
1TB	1	POWER CONNECTION BOARD	E-TER-3X6175-A1	L-G-PBLG/02
TTAS	1	BARTLETT DYNATROL	T-DAW-LT3240-A1	N-G-T000/00
T/C	3	THERMOCOUPLES (14 Ga - 18")	(COMPOSITE)	T-B-1814/00
C	1	POWER RELAYS	E-CNT-EO252Y-A1	L-G-RL25/12
1FU	1	CONTROL FUSE	E-FUS-AGC2F5-A1	L-C-FS05/00
1FUB	1	PANEL MOUNT FUSE HOLDER	E-FUB-P20101-A1	L-G-FSPB/00
1TGS	1	ON/OFF TOGGLE SWITCH	E-SWT-XN1003-A1	L-G-SWTG/00
XFRMR	1	STEP DOWN TRANSFORMER	E-TRD-206VAS-A1	L-G-TR24/00
FUS	6	FUSES	E-FUS-BN2030-A1	L-G-FS30/00
FUB	6	PANEL MOUNT FUSE HOLDERS	E-FUB-HPF630-B1	L-G-FSPB/30
R	1	SINGLE RECEPTACLE NEMA 6-15R	E-REC-S15250-A1	L-J-SR15/00
R	1	DUPLEX RECEPTACLE NEMA 6-15R	E-REC-D15250-A1	L-J-DR20/00
P	VARIABLES	22" CORDS NEMA 6-15P	E-CRD-336015-A1	L-J-JC36/00
H (240)	9-15	240 Volt HEATING ELEMENTS	.	E-J-2300/30
H (208)	9-15	208 Volt HEATING ELEMENTS	.	E-J-2300/20
H (220)	9-15	220 Volt HEATING ELEMENTS	.	E-J-2300/40
2TAS	1 (OPT)	DAWSON KILN SITTER	T-DAW-LT3240-A1	N-G-LT30/00
2TAS	1 (OPT)	50 HZ DAWSON KILN SITTER	T-DAW-LT3240-A2	N-G-LT30/50

REV#	DATE	REVISION DESCRIPTION
C	11/16/08	UPDATED LOGO, ADDRESS, TITLE BLOCK, & BORDER
B	3/3/99	CHANGED PHASING FOR MORE CONSISTENT AMP DRAW
A	5/8/98	ADDED GROUND WIRE TO CENTER TAP
O	11/25/97	MADE FROM K035-151

Kilns
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TITLE: **ECONO KILN WIRING DIAGRAM**
MODEL JD230
Complete with DynaTrol Dynamic
208 or 220 or 240 Volts / 3 Phase

DRAWN BY	G.D.L.	REV. CODE	C	DRAWING NO.	K037-151
DATE	11/25/97	SCALE	1 = 8		
CHK		APP			
JOB NO	STANDARD	SER NO		SHEET NO.	OF
FILE NAME	L:\EVL\LKILN\SERIES		MADE FROM	IK037-150.dwg	