

USE WITH FOLLOWING KILN ASSEMBLIES:	
MODEL	WIRING DIAGRAM
X1818-D	K107-110
X1827-D	K108-110
X2327-D	K113-110

SAFETY SWITCH BY CUSTOMER
Connect to Three Phase DELTA:
240 Volt, 3 Wire, Three Phase - or
220 Volt, 3 Wire, Three Phase - or
208 Volt, 3 Wire, Three Phase
50 or 60 Cycles.

***SEE KILN WIRING DIAGRAM
FOR POWER REQUIREMENTS***
***SWITCHING CAPACITY =
32.5 AMPS MAXIMUM***

[illegible]

B	5/11/2012	CHANGED TO PANEL MOUNT	
A	6/19/09	REPLACED UL MARK WITH MET CERTIFIED MARK & ADDED NEW LOC	
0	10/10/02	MISC CHANGES for RELEASE / DISCONTINUED HAND-HELD for JUPITI	
REV#	DATE	REVISION DESCRIPTION	
		505 SHARPTOWN ROAD SWEDESBORO, NJ 08065 PHONE: (856) 294-0077 FAX: (856) 294-0070	
TITLE CONTROL WIRING DIAGRAM WITH PANEL MOUNTED DYNA~TROL For 3 Phase KILN with (3) 20 Amp Sections Branch Circuit Fusing / No Power Bottom			
DRAWN BY <i>A.H.</i>		REV. CODE B	DRAWING NO. K262-162a
DATE 5/11/2012	SCALE 1 = 8		
CHK	APP		
JOB NO		SER NO	SHEET NO. OF
FILE NAME: I:\FW\11 KIL NWRD\GCTI		MADE FROM	