

Operation Manual

Genesis 2.0 & Genesis Mini - Model LT1120



Compatible with KilnAid Phone App.

Operation Manual - Genesis 2.0 & Genesis Mini

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INTRODUCTION

This manual covers the operation of the Genesis 2.0 & Genesis Mini LT1120 kiln controllers. The Genesis is a versatile touchscreen controller that regulates the temperature in your kiln so you can fire various products like ceramics, glass, jewelry, and more. The Genesis has preset ceramic programs with cone fire programming, preset glass firing profiles, 30 custom programs, Wi-Fi capabilities for software updating, built-in diagnostics, and maintenance logging, among other new features.

PRECAUTIONS

- The controller is used to control temperature; it is not a safety device.
- Do not operate the controller in temperatures above 160° F.
- Always supervise your kiln during a firing.
- The controller contains electronic components which are sensitive to static electricity. Before handling the controller, dissipate any static charge you may have by touching metal or a screw on the controller panel, the electrical box, the kiln lid, or some other grounded object.
- Always check the position of the thermocouple probe before starting a firing. The current temperature displayed on the controller is measured at the end of the thermocouple, which must protrude about 1" to 1-1/2" into the firing chamber. If necessary, seal the opening around the thermocouple with kaowool or similar material.
- Always review the current program before firing to ensure the correct profile is programmed.
- Ensure the kiln and the areas around the kiln are clear of combustible material. See kiln manufacturer's recommendation on required clearances.

VIDEO GUIDES

Supplementing this written manual are numerous video guides and demonstrations. Relevant video URLs and corresponding QR codes will be inserted throughout this manual. For a complete video library, please visit <https://hotkilns.com/support/operation> or scan the QR code below:



Home Screen Overview



<https://hotkilns.com/genesis/home-screen>

START

Press to begin firing process

EDIT OR VIEW MENU

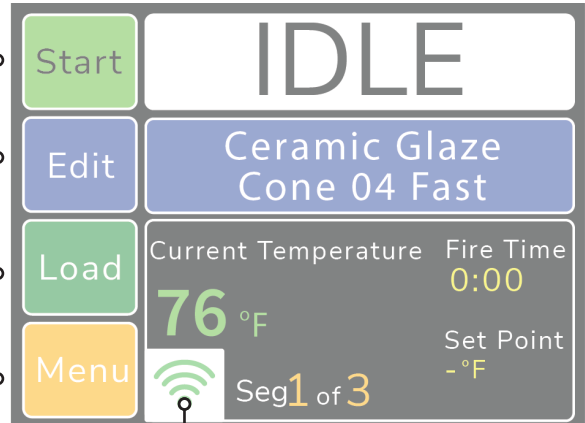
Press to edit or view (novice mode) the currently loaded program

LOAD

Press to load a new or saved program

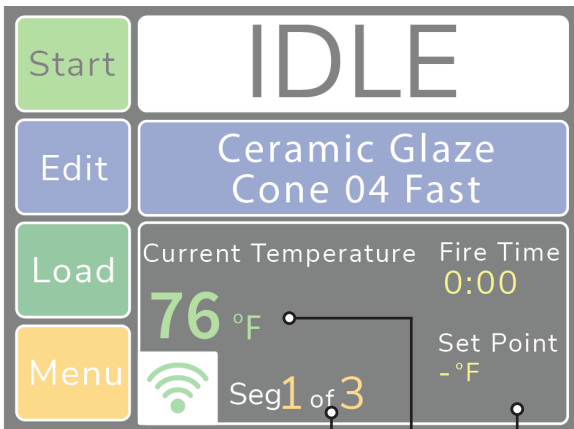
MENU OPTIONS

- Data Menu
- Diagnostics
- Adjustments
- Configuration
- Restore Presets
- Customization
- Factory Config



WI-FI

Indicates the Wi-Fi signal strength. An Exclamation mark indicates connected to Wi-Fi but not to the internet.



STATUS

Displays the current status of the kiln

CURRENT PROGRAM

Displays the program currently loaded

FIRE TIME

The firing time in hours:minutes

SET POINT

Displays the temperature the kiln is trying to fire to

SEGMENT

Displays the segment the firing currently is in and the total number of segments

CURRENT TEMPERATURE

Displays the current temperature of the kiln.

TOGGLE STATUS

Press anywhere in the **black square** to toggle status to see each thermocouples temperature, percentage of power to each element, and the set point. The single temperature is TC2's reading

| TC1 | TC2 | TC3 |
|----------------|------|------|
| 85°F | 86°F | 85°F |
| 100% | 100% | 100% |
| Set Point 87°F | | |



Figure 1: Home Screen Overview

Quick Start

Step 1: Load A Program

(See Pages 7-13)

- Press the Load button.
- Select the type of program.
 - o Ceramic (Bisc or Glaze)
 - o Glass
 - o Custom

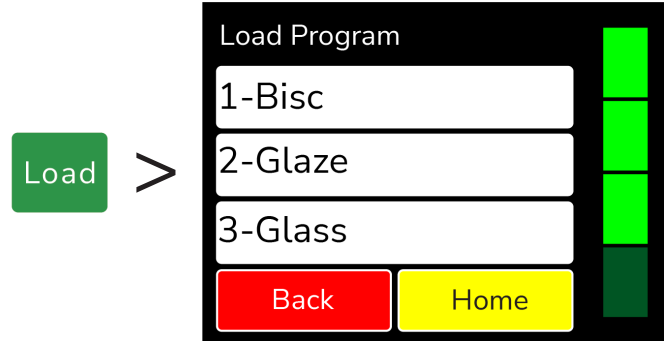


Figure 2: Load Program Menu

Step 2: Review or Edit the Program

(See Pages 7-13)

- Press the Edit or View button.
- Review and confirm the program selection.

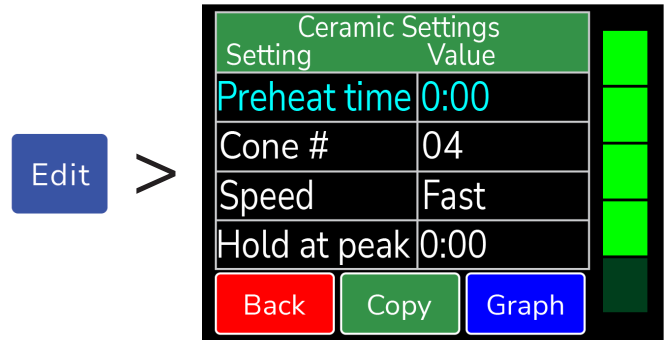


Figure 3: Edit/View Menu

Step 3: Start the Firing

(See Page 14)

- Press the Start button.
- Enter the start code.
- Press Start.

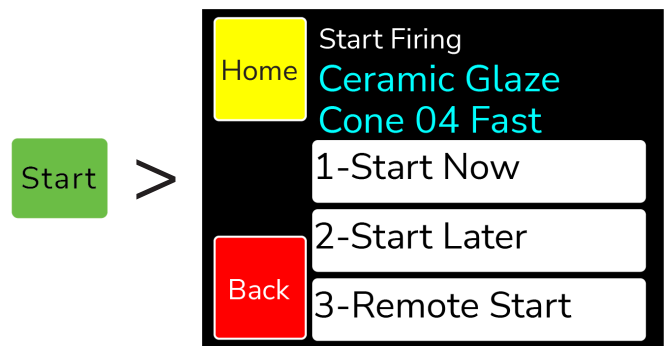


Figure 4: Start Menu

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First Firing of the Kiln

The purpose of the first firing is to put a protective oxide layer on the elements and thermocouple. The first firing is done without ware in the kiln that might give off fumes that contaminate the elements. This first firing should have shelves and witness cones. The witness cones should be on the middle of the shelf nearest the center of the kiln. If your kiln is supplied with cones, the programmed cone number should match the cones provided, or you may use a cone of your own choice for the first firing. The example below is for a cone 04 firing, but if you use a cone other than 04, substitute that cone number in the programming. Note: The first firing should be done according to the kiln manufacturer's specifications if they differ from these instructions.



<https://hotkilns.com/genesis/first-firing>

Program the Controller

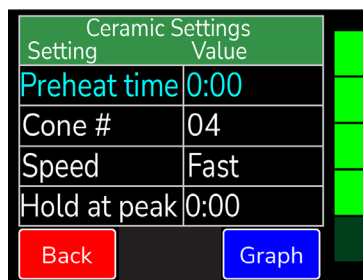
This example is for a Fast Glaze to cone 04 with no hold time at the end of the firing. The example below is for programming in Novice Mode (See page 20 for more info).

| Step | Display Shows | Key Press | What This Selection Means |
|------|--|-------------------------------------|--|
| 1 | Home Screen | LOAD | You're ready to load the Ceramics program into the controller |
| 2 | What Are You Firing? | Ceramics | Choose from Ceramics, Glass, or Other. Choose Ceramics for the first firing of the kiln. |
| 3 | Cone Number 04 Temperature 1945 | NEXT | Use the scroll bar on the right until Cone 04 is displayed. |
| 4 | What Speed? | Fast - Glaze thin pieces | The firing time for a Fast Glaze firing generally ranges between 4 to 5 hours. |
| 5 | Preheat time? | None - Thin, bone dry bisc or glaze | No preheat time is needed. |
| 6 | Program loaded: CERAMIC GLAZE CONE 04 FAST | OK | Returns to Home Screen at IDLE. |

Review Program Before the Firing

Press the View key to review the loaded program. Check that the settings are correct. If you'd like to change the alarm, go to Adjustments under Menu (See page 19 for instruction). When ready to fire, press BACK to return to the Home Screen.

Figure 5: First firing program example. Use the green scroll bar on the right to see more options.



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Start The First Test Firing

| Step | Display Shows | Key Press | What This Selection Means |
|------|--|-------------|--|
| 1 | Home Screen | START | The kiln is ready to be fired. |
| 2 | Start Firing CERAMIC GLAZE CONE 04 FAST | 1-Start Now | This kiln is ready to be fired and the start code must be entered. |
| 3 | Enter Start Code | 1 | The controllers default start code is 1. To change the Start Code, see page 22 for more details. |
| 4 | Enter Start Code | GO | Upon pushing GO, the firing will begin. You will hear clicking when the relays cycle power to the elements to regulate the temperature. This firing will take around 6 to 7 hours. |
| 5 | COMPLETE – CLR returns to idle. | CLR | The firing has gone to complete. The current temperature, fire time, segment, and set point is displayed. |
| 6 | Home Screen | | Pressing clear returns the controller to IDLE. You may open the kiln when the temperature has cooled to 150°F. |

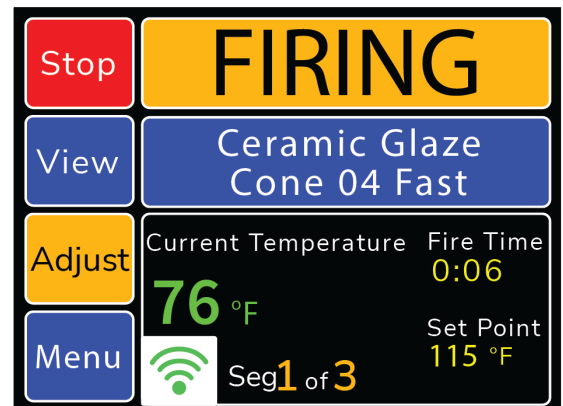


Figure 6: Sample firing screen. For more information about a firing in progress, see Adjustments During A Firing on Page 16.

Review the Results

A properly bent cone indicates that the kiln is functioning properly and accurately. The tip of the cone will be level with the top of the cone's base when fired properly. The diagram below will give you an idea of a properly fired, under fired, and over fired cone. Some variations from a proper bend is expected and can be compensated for with the cone offset adjustment for each particular cone number based on test firings.

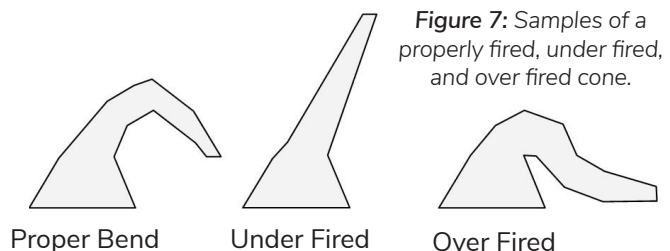


Figure 7: Samples of a properly fired, under fired, and over fired cone.

Ceramics Programming (Bisc or Glaze)

Programming in Novice mode is the easiest method to program the controller to fire ceramics. Programming consists of choosing a cone number, firing speed, and a preheat time. The firing speed is chosen by the type of firing and thickness of the clay used. All 4 speeds below will calculate the firing rate at the end of a firing and adjust the final temperature for correct heat-work.



<https://hotkilns.com/genesis/ceramics-programming>

Ceramics Programming – Novice Mode ON:

| Step | Display Shows | Key Press | What This Selection Means |
|------|---------------------------------------|-----------|---|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | What are you firing? | Ceramics | Choose from Ceramics, Glass, and Other. Choose Ceramics for a bisc or glaze firing. |
| 3 | Cone Number XX Temperature XXXX | Next | Use the scroll bar to choose the desired cone number for the firing. Remember, cone numbers starting with a 0 are a lower temperature than cone numbers not starting with a 0. For example, don't mistake a cone 6 for a cone 06! |
| 4 | What speed? | | Choose the firing speed either Fast, Medium, MedSlo, or Slow. |
| | | Fast | Fast is the fastest firing speed and is used for glaze firings on thin ware, china paint firings, and decal firings. Firing times range from 4 to 5 hours. |
| | | Or Medium | Medium is used for firing glaze on thicker ware or for bisque firing very thin ware. Typical firing time is 6-8 hours depending on the cone number. |
| | | Or MedSlo | MedSlo is used to bisque medium pieces or thinner ware that requires less time for water smoking and carbon burn-out. Typical firing time is 9-11 hours, depending on cone number. |
| | | Or Slow | Slow is used to bisc thicker, hand thrown ware. The slow speed gives extra time for release of water and carbon burn-out. Typical firing times range from 13-17 hours depending on the cone number. Hand built pieces may need a preheat stage. |
| 5 | Preheat Time? | | Choose the preheat time, either None, 4 Hr, 8 Hr, or 12 Hr. |
| | | None | No preheat time is needed when the pieces are a thin, bone dry bisc or glaze. |
| | | Or 4 Hr | Use a 4 hour preheat time for thicker, slightly wet pieces. |
| | | Or 8 Hr | Use an 8 hour preheat time for thick, wet pieces. |
| | | Or 12 Hr | Use a 12 hour preheat time for hand built, kids pieces. |
| 6 | Program Loaded: | OK | Return to Home Screen at IDLE. |

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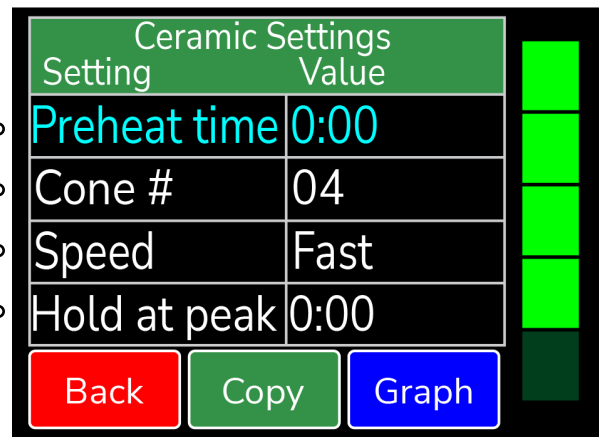
Ceramics Programming – Novice Mode OFF:

| Step | Display Shows | Key Press | What This Selection Means |
|------|---|--------------------|--|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | Load Program | | Choose between 1-Bisc, 2-Glaze, 3-Glass, or 4-Custom |
| | | 1-Bisc | The default bisc program will be loaded to the controller. Any saved changes made to the bisc program will overwrite the default program. |
| | | Or 2-Glaze | The default glaze program will be loaded to the controller. Any saved changes made to the glaze program will overwrite the default program. |
| 3 | Program Loaded: | OK | Returns to Home Screen. To make changes to the loaded program, go into the edit menu. |
| 4 | Home Screen | EDIT | Displays the current settings for the firing. To change the settings, press the setting to be changed and select the new setting. For example: To change the preheat time, press Preheat Time, type in the new preheat time, and press Save. |
| 5 | Ceramics Settings Preheat Time Cone # Speed Hold at Peak Cooling | SAVE or Back | Returns to Home Screen at IDLE. |

Figure 8: Ceramics programming sample.

To Change Value...

- Press Preheat time** Min: 0:00 Max: 24:00
- Press Cone #** Min: Cone 022 Max: Cone 12
- Press Speed** Options: Fast, Medium, MedSlo, and Slow
- Press Hold at Peak** Min: 0:00 Max: 24:00
- Press Cooling** Options: On, Off



BACK press to return to the Home Screen

COPY press to copy the loaded program to a different user program

GRAPH press to graph the loaded program. Includes time, temperature, and segments

SCROLL BAR slide to scroll through settings

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Note: When a preheat is selected, the temperature ramps up at 60°F/hour (33°C/hr) to 200°F (93°C) for the amount of time programmed.

Notes for Cooling: Scroll down to select Cooling. Cooling is set to Off unless changed by the user. With cooling turned on, it adds 2 segments on to the end of the firing. The first segment cools the kiln from the top temperature down to 1900°F at a rate of 9999 (As fast as possible). The 2nd and final segment cools the kiln from 1900°F down to 1500°F at a rate of 150°F per hour.

Glass Programming

Programming in Novice mode is the easiest method to program the controller for glass firings. Programming consists of choosing the type of firing, firing speed, and COE (Coefficient of Expansion). The firing speed is chosen by the size of the glass being fired.



<https://hotkilns.com/genesis/glass-programming>

Glass Programming – Novice Mode ON:

| Step | Display Shows | Key Press | What This Selection Means |
|------|----------------------|-----------|---|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | What are you firing? | Glass | Choose from Ceramics, Glass, and Other. Choose Glass for slumping, fusing, or casting glass. |
| 3 | What type of firing? | | Choose the type of firing, either Slump, Tac Fuse, Full Fuse, or Cast. |
| | | Slump | Slump is used for firing glass pieces that you want to conform to a mold. |
| | | Tac Fuse | Tac Fuse is used for fusing glass that result in softened edges |
| | | Full Fuse | Full Fuse is used for fusing glass that result in soft, round edges |
| | | Cast | Cast is used for melting glass pieces together. |
| 4 | What speed? | | Choose the firing speed, either Fast, Medium, MedSlo, or Slow. |
| | | Fast | Fast is the fastest firing speed and is used for glass pieces that are either under 2in. x 2in. or very thin |
| | | Medium | Medium is used for glass pieces that are under 4in. x 4in. or very thick. |
| | | MedSlo | MedSlo is used for glass pieces that are under 8in. x 8 in. or 2 to 3 layers thick. |
| | | Slow | Slow is the slowest firing speed and is used for glass pieces that are over 8in. x 8in. or multiple sheets thick. |
| 5 | Program Loaded: | OK | Return to Home Screen at IDLE. |

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Glass Programming – Novice Mode OFF:

| Step | Display Shows | Key Press | What This Selection Means |
|------|--|-----------|---|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | Load Program | 3-Glass | Choose between 1-Bisc, 2-Glaze, 3-Glass, or 4-Custom |
| 3 | Glass | | Choose the type of glass firing, either Slump, Tac Fuse, Full Fuse, or Cast. |
| | | Slump | Slump is used for firing glass pieces that you want to conform to a mold. |
| | | Tac Fuse | Tac Fuse is used for fusing glass that result in softened edges |
| | | Full Fuse | Full Fuse is used for fusing glass that result in soft, round edges |
| | | Cast | Cast is used for melting glass pieces together. |
| 4 | Program Loaded: | OK | Returns to Home Screen. To make changes to the loaded program, go into the edit menu. |
| 5 | Home Screen | Edit | Displays the current settings for the firing. To change the settings, press the setting to be changed and select the new setting. For example: To change the speed, press Speed, select the desired speed, and press Save. |
| 6 | Glass Settings Temperature Hold Time Speed Glass COE | Graph | Press to graph the currently loaded program. |
| 7 | Graph | Table | Press TABLE to view and edit each individual segment of the firing. Use the scroll bar at the right side of the screen to view each segment in the loaded program. Displays the current settings for each segment of the firing (rate, temperature, and hold time for each segment). To change the settings, press the setting to be changed and select the new setting. For example: To change the rate for Segment 1, press the temperature listed under Segment 1's rate, type in the new temperature, and press Save. Any saved changes made to the Custom user program will overwrite the default program. |
| 8 | | Back | Returns to Home Screen at IDLE. |

Custom Programming

The default custom programs are listed in Appendix C: Custom Firing Default Programs. The Genesis has 30 Custom user programs to store and reuse. User programs 1-12 have 32 segments each, while 13-30 have 8 segments each. Each segment has a firing rate, a soak temperature and a hold time. Custom programs can only be edited with Novice Mode set to OFF. See page 20 for more information.



<https://hotkilns.com/genesis/custom-programming>

Custom Programming – Novice Mode ON:

| Step | Display Shows | Key Press | What This Selection Means |
|------|--------------------------------------|-----------|---|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | What are you firing? | 3 - Other | Choose from Ceramics, Glass, and Other. Choose Other for custom firings |
| 3 | Other User1- User2- User3- | UserX - | Using the scroll bar on the right side of the screen, scroll until the desired program is displayed. For a complete list of the default programs, see Appendix C: Custom Firing Default Programs. |
| 4 | Program Loaded: CUSTOM UserX | OK | The selected custom program has been loaded. |
| 5 | Home Screen | View | Use the scroll bar at the right side of the screen to view each segment in the loaded program. There is specific rate, temperature, and hold time for each segment. You cannot add, delete, or change segments when Novice Mode is activated. |
| 6 | UserX – #, Rate, Temp, Hold, F | Back | Returns to Home Screen at IDLE. |

Custom Programming – Novice Mode OFF:

| Step | Display Shows | Key Press | What This Selection Means |
|------|-------------------------------------|-----------|---|
| 1 | Home Screen | LOAD | You're ready to load a different program into the controller memory. |
| 2 | What are you firing? | 3 - Other | Choose from Ceramics, Glass, and Other. Choose Other for custom firings |
| 3 | Other User1- User2- User3- | UserX - | Using the scroll bar on the right side of the screen, scroll until the desired program is displayed. For a complete list of the default programs, see Appendix C: Custom Firing Default Programs. |
| 4 | Program Loaded: CUSTOM UserX | OK | The selected custom program has been loaded. |

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| | | | |
|---|-------------------------------------|------|---|
| 5 | Home Screen | Edit | To make changes to the loaded program, go into the edit menu. Use the scroll bar at the right side of the screen to view each segment in the loaded program. Displays the current settings for each segment of the firing (rate, temperature, and hold time for each segment). To change the settings, press the setting to be changed and select the new setting. For example: To change the rate for Segment 1, press the temperature listed under Segment 1's rate, type in the new temperature, and press Save. Any saved changes made to the Custom user program will overwrite the default program. |
| 6 | UserX- #, Rate, Temp, Hold, F | Back | Returns to Home Screen at IDLE. |

Program Name Press to change the custom firing name.

Figure 9: Custom programming sample.

For each segment...

Segment # Press to insert, add, or delete segments

Ramp Rate Press to change value Min: 1 Max: 9999

Temperature Press to change value Min: 0 Max: 2400

Hold Time Press to change value Min: 0:00 Max: 99:00

FAN Press to activate the fan

| User5-CN10 Crystal Glz | | | | | |
|------------------------|------|------|------|---|--|
| # | Rate | Temp | Hold | F | |
| 1 | 300 | 1000 | 0:00 | | |
| 2 | 500 | 2320 | 0:10 | | |
| 3 | 9999 | 2800 | 3:00 | | |
| 4 | 500 | 1800 | 1:00 | | |

Buttons: Back, Copy, Graph

BACK press to return to the Home Screen

COPY press to copy the loaded program to a different user program

GRAPH press to graph the loaded program. Includes time, temperature, and segments

SCROLL BAR slide to scroll through segments

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Notes For Custom Programming:

- A firing will start in the earliest segment that has a soak temperature greater than the current kiln temperature. If the current kiln temperature is above all soak temperatures, the controller will go directly to complete.
- To ramp up or down at the maximum rate, enter a rate of 9999.
- To program a down ramp, enter the rate/hour then a temperature below the previous segment's temperature.
- It is best to write out the firing profile that you plan to program before you begin programming. A blank form for writing your firing programs can be found in **Appendix D: Blank Firing Program**. Photo-copy as needed.

Calculating Ramp Rates for Custom Firing

If you want to go from room temperature to 750°F in 3 hours, use this method to calculate the ramp rate. Take the temperature that you want to go to (750°F) minus the starting temperature (70°F – approximate room temperature) to get the number of degrees you want to increase in 3 hours (750 – 70 = 680). Divide this number by the time you want to get to 750 to give you the ramp rate (680°F ÷ 3 hrs = 227°F/hr). If you want to add another segment to go from 750°F to 1000°F in 4 hours, the same procedure is used. Take the end temperature minus the starting temperature (1000 – 750 = 250) and divide this number by the number of hours to reach 1000°F (250°F ÷ 4 hrs = 63°F/hr).

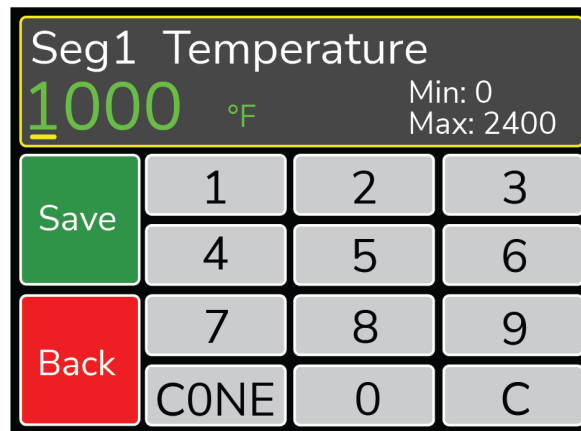


Figure 10: During a Custom Firing, you can enter the desired temperature or press CONE. Choose the desired Cone Number and the controller will enter the corresponding temperature.

Custom Ceramics Program

Writing your own ceramics program combines the versatility of the Custom program and the heat-work calculation of a ceramics firing. It is a great way to get custom heating and cooling rates and still have the controller do the heat-work calculation to get the correct cone bend regardless of firing rate. The steps to write your own cone fire are the same as entering a Custom program except when programming the top temperatures, press the "CONE" button, scroll until the desired cone number is displayed, and press "SAVE". The selected cone's top temperature will be displayed under Temp for that segment. The cone temperature can be entered into any segment so you can also have cool down segments in the program.

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Start A Firing

Press “**Start**” to open the Start Firing Screen. There are 3 options as to how you’d like to begin the firing. To start the kiln immediately, press “**1-Start Now**”, enter the start code (Default = 1), and press “**Start**”. To program the kiln to start in a set amount of time press “**2-Start Later**”, enter the start code, press “**Start**”, enter a delay start time of up to 4 hours, and press “**SAVE**”. **CAUTION: Make sure the kiln area will stay clear and safe throughout the delay time and firing time.** To arm the controller for a remote start via the KISS program, press “**3-Remote Start**”, enter the start code, and press “**Start**”. The controller will now read “**REMOTE**” at the top. This means the area around the kiln is clear, it’s loaded, and it can be fired at any time from the KISS program.

Operation of the Controller During A Firing

The Genesis controller eliminates much of the “babysitting” that is required with a manual kiln. To ensure the most consistent results from one firing to the next, you should understand how the controller operates and monitor the firing to ensure proper operation. The following diagram and flow chart show the basic components of a kiln’s control system.

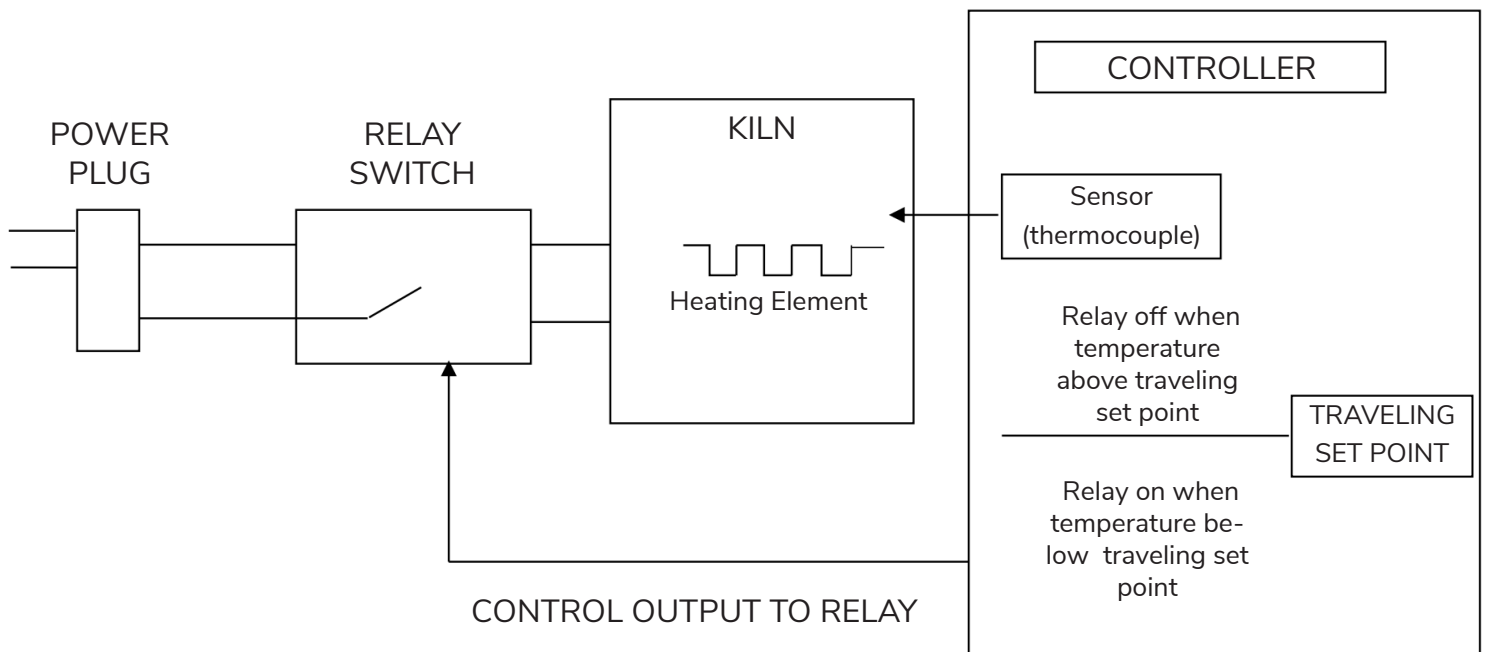


Figure 11: Kiln Operation

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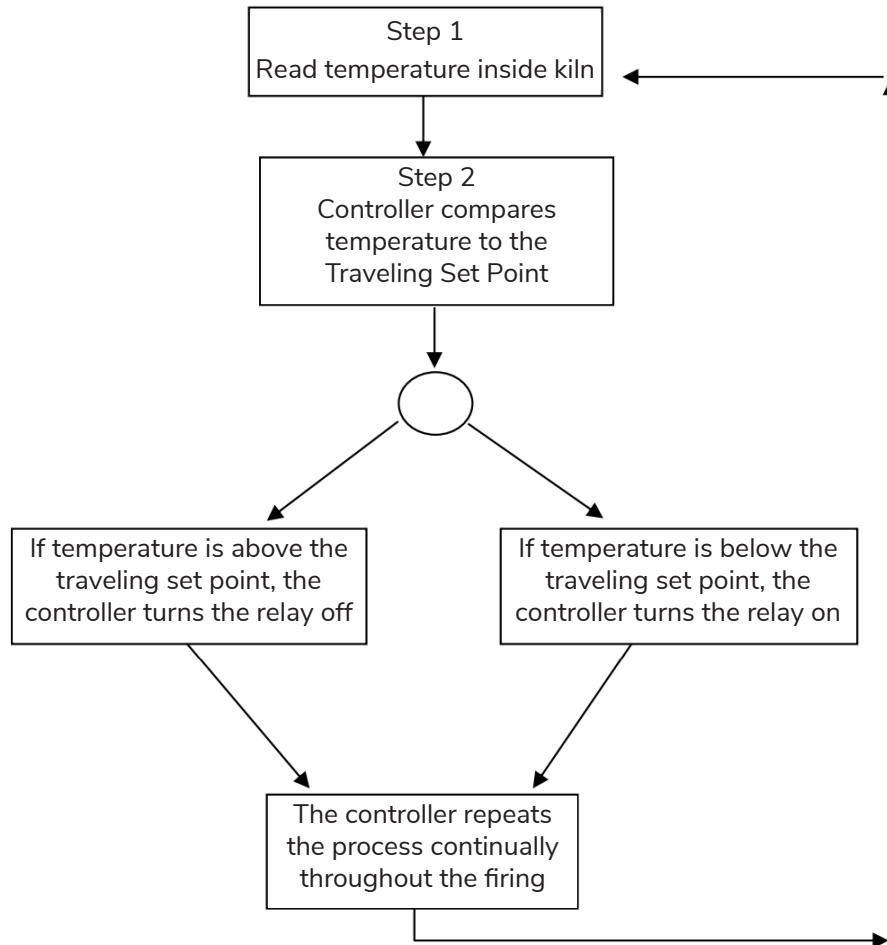


Figure 12: Shows a flow chart of the control algorithm in its simplest form. Like your home thermostat.

The diagram and flow chart show that the kiln control system, in its simplest form, works like your thermostat at home – when the temperature is too cool the heater comes on; when the temperature is too hot the heater turns off. The major components of the control system are the Genesis controller, thermocouple temperature sensor, relay switch, power source, and heating elements. The controller is the brain of the operation; the controller adjusts the traveling set point according to your program, reads the temperature in the kiln, cycles the relay on or off and determines when to end the program.

The thermocouple (T/C) sensor is the first part to inspect when loading the kiln. The tip of the T/C should protrude approximately 1- 1/2" into the firing chamber. Next, "START" is pressed, the controller reads the kiln temperature and uses that temperature as a starting point for a traveling setpoint (also called the local set point). The displayed temperature is the temperature inside the kiln. You should then hear the relay(s) start cycling on and off to keep the temperature near the traveling set point. As the firing progresses the controller moves the traveling set-point according to the programmed firing rate. The displayed temperature should increase with the traveling set-point and the relay will be "on" longer. This sequence continues until the final temperature is reached and the controller turns off the kiln. The display reads "COMPLETE".

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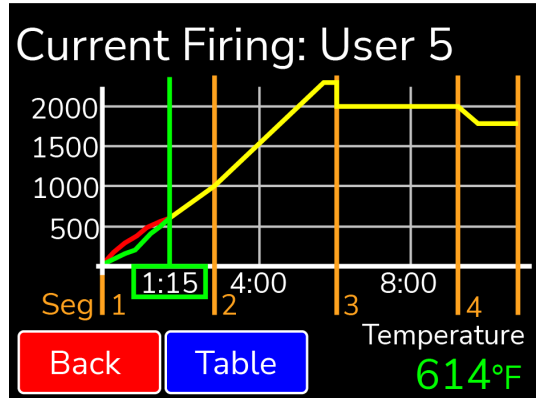


Figure 13: Sample graph of program during a firing

Adjustments During a Firing

Once a firing has been started, the screen will change to the Firing Screen, as seen on page 6. You can still view the program and make adjustments to the firing.



<https://hotkilns.com/genesis/adjustments-firing>

Stop

Press STOP at any point in the firing to immediately stop the firing. The controller will return to the Home Screen. To start the program again, simply restart the kiln. The controller will start in the segment with an up-ramp equal to the kiln's current temperature. If the kiln does not restart in the segment it was stopped in, press the Adjust button and skip to the desired segment.

View (Applies to Novice Mode)

View the setting for the firing. For a ceramic firing, the preheat time, cone #, speed, and hold time will be displayed. Press the "Graph" button to view the firing as a graph. This includes time, temperature, and segments. To see each individual segment, press the "TABLE" button. Changes or adjustments to the firing can't be made here once the firing has started. To make adjustments, press the Adjust button.

Graphing Key:

| Item on graph | Meaning |
|-------------------------------------|---|
| Orange Vertical Line W/ Number | Segment of the firing |
| Green Vertical Line W/ Time | Current firing time. Represents where the firing is currently, compared to the graph |
| Gray Vertical Line W/ Time Below | Time at various throughout the firing |
| Yellow Graphing Line | Projected path of the firing |
| Green Graphing Line | Firing's actual path |
| Red Graphing Line | Firing's supposed path (Shown only when actual path and supposed path are not the same) |
| Horizontal Gray Line W/ Temperature | Kiln Temperature |

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Edit (Applies to when Novice Mode is Off)

“Edit-on-the-fly”. Pressing the Edit key while firing a custom program will present the table view. Gray segments have already been fired and cannot be changed. All edit features listed on page 12 are available to segments that have not been completed.

Adjust

Press Adjust to make adjustments to the firing while a firing is in progress. Pressing “Add Time” during a hold segment of the firing will add 5 minutes to the hold. It has no effect if the firing is not in a hold when pressed. Pressing “Add Temperature” during a hold segment will increase the hold temperature by 5°F. It has no effect if the firing is not in a hold when pressed. Pressing “Skip Step” will skip the current segment and move to the next in the firing. This feature is used when enough heat work has been done at the current segment and you want to immediately go to the next ramp rate. Pressing “Alarm Temp” allows you to adjust the alarm temperature for the firing. A temperature of 9999 shuts the alarm off.

Menu

The firing menu allows for viewing of statistics and mid-firing diagnostics. By pressing “Diagnostics”, the controller runs a manual diagnostics test during the firing. Pressing “TC Offsets” allows the user to change the temperature offsets for each thermocouple. Minimum: -99°F Maximum: 99°F. For more information see **Thermocouple Offsets** under the **Adjustment Menu** on page 19.

End of Firing – COMPLETE

When the firing is complete, an alarm will sound and the controller will display COMPLETE with the current temperature and firing time. To return to IDLE, press “Clear”. You may open the kiln when the temperature has cooled to 150°F.

Care of Thermocouple

The small metal rod protruding into the firing chamber is the temperature sensor, or thermocouple. Do not let shelves, posts, or ware touch the thermocouple; this could affect the temperature reading.

Bumping the thermocouple during loading can damage it or push it out of the firing chamber. It should protrude into the firing chamber about 1 -1/2”. Check the kiln manufacturer’s placement instructions. Also, avoid firing clay with high sulfur content. The sulfur erodes the thermocouple making it brittle and easy to break.

Main Menu

By pressing the Menu button on the Home Screen, you’ll be taken to the Menu Screen. The Menu Screen is a list of various options from checking your last firing status, diagnostics, offsets, and controller configuration among other things. To navigate through the Menu options, slide the green scroll bar on the right side of the screen up or down for more options. For more information on each option in the Menu, see the descriptions below:

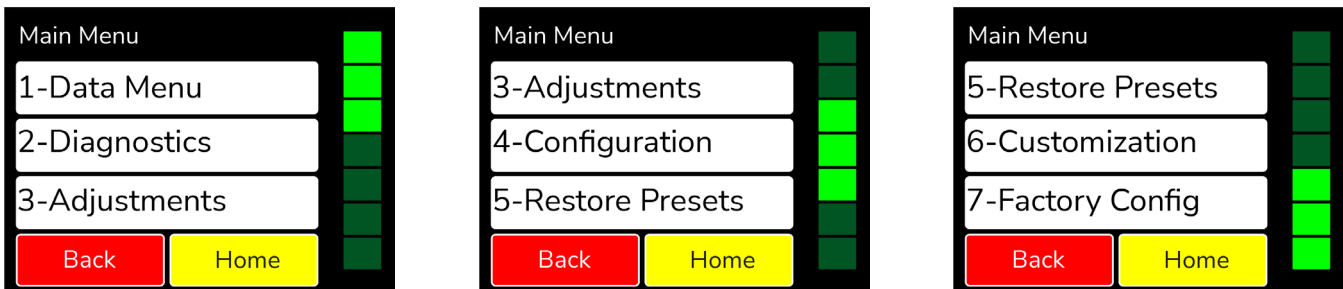


Figure 14: Main Menu

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Data Menu

The Data Menu holds 3 types of lists of information: diagnostic information, status information, and kiln information.

Last Firing Status

Contains diagnostics information specific to the last firing of the kiln.

Last Error Status

Contains diagnostic information specific to the last error that was encountered by the controller when firing.

Factory Diagnostics

Contains diagnostic information from factory. This includes amperage readings for each section, line voltage readings, and board output. This information can be used for comparison when a manual diagnostic test is run.

Last Element Change

Contains diagnostic information from the last new elements diagnostics. This includes amperage readings for each section, line voltage readings, and board output.

Last Manual Diagnostics

Contains diagnostic information from the last manual diagnostics test. This includes amperage readings for each section, line voltage readings, and board output.

Graph Past Firing

Contains the graphs from the last 10 firings. Use the scroll bar to find the desired firing to graph and select it. If WiFi is connected during the firing, the month and day will be displayed next to the firing. If WiFi is not connected, it will read 0/0 after the name of the firing.

Kiln Info

Contains the firmware version plus the serial number and mac address for registering and viewing your kiln at www.bartinst.com and using the Bartlett KilnAid app.



<https://hotkilns.com/genesis/data-menu>



<https://hotkilns.com/genesis/last-firing-error-status>



<https://hotkilns.com/genesis/graph-past-firing>



<https://hotkilns.com/genesis/kiln-aid>

Diagnostics

Board Temperature

Displays the current board temperature. Displaying the board temperature is a diagnostics function to check the operation of the board. The safe range for board temperature is between 0°F - 160°F. Any temperatures below or above that range may cause damage to the controller.

Run Manual Diagnostics

This is used to manually begin a diagnostics test. It turns on each section of elements to read amperages and voltage. The results are stored under Data Menu – Last Manual Diagnostics.

New Element Diagnostics

Run New Element Diagnostics when the elements have been changed to record amperages and voltages for the new element. The results are stored under Data Menu – Last Element Change.

Relay Health

Keep track of the number of on/off cycles of the relays on your kiln. An on/off cycle will be counted as one. When a relay is replaced, press the corresponding zone and press the RESET button to set the number of cycles back to 0.



<https://hotkilns.com/genesis/relay-health>

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Adjustments

Adjustments allows you to change the Cone and Thermocouple offsets as well as the Alarm temperature and Output 4 Percentage On for the controller.

Cone Offset

Cone offset is used to raise or lower the final cone temperature. The final cone temperature can be raised or lowered a maximum of 99°F (37°C). To correct an under-firing set a positive cone offset. To correct an over-firing, set a negative (-) cone offset. To change the Cone Offset, press “**Cone Offset**”, and use the scroll bar to select the cone offset. When the correct cone is displayed, press “**Edit**”, enter the desired offset and press “**Save**”.



<https://hotkilns.com/genesis/cone-offset>

Cone Offset Example

| Degrees | Meaning | Effect |
|---------|---|---------------------|
| 20° | Raise the final cone temperature by 20°F | Increases heat work |
| 45° | Raise the final cone temperature by 45°F | Increases heat work |
| -15° | Lower the final cone temperature by -15°F | Decreases heat work |
| -35° | Lower the final cone temperature by -35°F | Decreases heat work |

Thermocouple Offset

Thermocouple offset is used to raise or lower the temperature indicated by the thermocouples. This is generally used to balance the heat-work in a zone controller kiln. The maximum TC Offset is 99°F (37°C). To correct an under-firing set a negative TC Offset. To correct an over-firing, set a positive TC Offset. To change the TC Offset for thermocouple 1, press “**TC Offsets**”, press “**TC1 Offset**”, enter the desired number and press “**Save**”. Repeat for TC2 Offset and TC3 Offset if needed.



<https://hotkilns.com/genesis/tc-offset>

Alarm Temperature

Set the alarm temperature for the kiln. To set the alarm before the firing, press “**Set Alarm**”, type the desired alarm temperature, and press “**SAVE**”. The default alarm temperature is 9999°F (Off). The alarm setting will change as you change the loaded program. For example, the USER1 program is loaded and the user sets the alarm to 2400°F. The user then loads the USER2 program and sets the alarm to 1700°F. If the user loads USER1 again, the alarm temperature will change back to 2400°F automatically.



<https://hotkilns.com/genesis/setting-alarm>

Out 4 Percent On

Sets the “on time” Output 4 as a percent of output three’s “on time”. Only used when enabled by the kiln manufacturer.

End of Hold Alarm

When enabled, the alarm will sound when a hold has come to an end. To stop the alarm, simply tap anywhere on the screen. To enable the End of Hold Alarm, press “**Enable**” and press “**SAVE**”.



<https://hotkilns.com/genesis/hold-alarms>

Start of Hold Alarm

When enabled, the alarm will sound when a hold has started. To stop the alarm, simply tap anywhere on the screen. To enable the Start of Hold Alarm, press “**Enable**” and press “**SAVE**”.

PID Gain

Check with your kiln manufacturer before making changes to this setting.

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Configuration

Novice Mode

The Genesis may come set in Novice Mode depending on the kiln manufacturer's preference. Novice Mode is meant for beginner users to make programming easier. For more advanced programming, Novice Mode can be turned off. To turn Novice Mode off, select "Off" and press "Save".



<https://hotkilns.com/genesis/toggling-novice-mode>

Communications

Set up Wi-Fi for Firmware download and KISS ID for monitoring firings from your PC. (Additional computer software required for PC monitoring)

Kiss ID

Each controller to be monitored must have a unique KISS ID number ranging from 1 to 50. See KISS manual for details.

Enable Wi-Fi Enable or disable the Wi-Fi feature. **Off** turns Wi-Fi capabilities off at all times. **On When Firing** enables Wi-Fi only when a firing is in progress. **Always On** turns the Wi-Fi on anytime it is within range of a setup Wi-Fi connection.

Wi-Fi Setup

To set up Wi-Fi for the Genesis, press "Wi-Fi Setup" and the controller will scan for nearby networks. Select your desired network and enter the password (if required) and press "Save".



<https://hotkilns.com/genesis/wifi-setup>

*****For security reasons, we highly recommend that the user place all controllers into a separate logical network or VLAN, separate from other networks, routers, and hardware.**

Download Firmware

If your controller is connected to the internet through the WiFi module, by pressing Download Firmware, you will connect to www.bartinst.com to see if any updates are available. Once it has found the firmware, you have the option to update your controller. Updating firmware will **NOT** affect the firing programs.



<https://hotkilns.com/genesis/updating-firmware>

Reset WiFi

Press Reset WiFi when having trouble with the WiFi connection. The controller will reset the WiFi connection and attempt to reconnect to your currently saved connection.

Export Log File

Used to activate Server Mode. This allows the controller to "serve" a file to a computer or phone that is on the same access point as the controller. When "Export Log File" is pressed, the controller will list an IP address and a code. Type the address listed on the controller into your internet browser and then enter the code when prompted.



<https://hotkilns.com/genesis/export-log-file>

The last 10 firings will be listed and each firing has 2 files – the temperature data and the event file. The temperature file collects data every 30 seconds. The event file collects data any time an "event" occurs such as a hold or an error occurs. Click on the file to be observed to download it.

Manual WiFi Setup

Used to manually set up a WiFi network that is hidden or otherwise not found when running WiFi Setup. Enter the network name under SSID and press "Save". Under password, enter the network password and press "Save".

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Advanced WiFi

Used to adjust DNS settings

WiFi Diagnostics

Provides information on the WiFi status to aid in troubleshooting connection issues.

Temperature F/C

Choose which temperature scale to use with your kiln, Fahrenheit or Celsius. To change the temperature scale, press “**Temperature F/C**”, press the desired temperature scale, either “**Fahrenheit**” or “**Celsius**”, and press “**Save**”.



<https://hotkilns.com/genesis/toggling-f-c>

Error Codes

Turn the error codes on or off for the kiln. The default setting for the controller is On. We recommend you keep the error codes on to protect your firings. They can be turned Off, in special cases, such as jewelry or glass firings where the kiln is left open. They may also be turned off when troubleshooting kiln problems.



<https://hotkilns.com/genesis/turning-off-error-codes>

Number of Zones

Change the number of zones (Thermocouples) the Genesis will control. For the Genesis 2.0 choose: 1, 2, or 3. The Genesis Mini can only be set for 1 zone.



<https://hotkilns.com/genesis/number-of-zones>

Output 4 Options – (Usually set as a factory option)

Output 4 has 3 modes for running vent fans (Options A, B, & C), one mode that uses Output 4 to indicate the alarm has triggered (Alarm), and one mode for running elements in the lid or floor of the kiln (Percent).



<https://hotkilns.com/genesis/output-4>

Option A

Used to control a vent. Output 4 can be programmed to be on or off during each segment of a Custom program. During a Ceramic or Glass program, output 4 come on at the beginning of the firing and turns off after the kiln has cooled to 150°F.

Option B

Used to control a vent. Output 4 can be programmed to be on or off during each segment of a Custom program. Output 4 comes on at the beginning of a Ceramic or Glass program, off at 1450°F, back on after the firing is complete and the kiln has cooled to 1000°F and finally off again when the temperature is below 150°F.

Option C

Used to control a vent, an alarm, or other atmospheric control. Output 4 can be programmed to be on or off during each segment of a Custom program. Output 4 is off during Ceramic and Glass programs.

Alarm

When this option is selected, Output 4 comes on when the alarm is triggered or an error code is encountered.

Percent

Output 4 can be programmed to be on for a percent of the time Output 3 is on. This option is used when Output 4 controls floor or lid elements. To ensure Output 4 stays off at all times, use this option and set the percentage to zero.

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Start Code

The Start Code is entered to start a firing. Enter any 4 number combination and press “Save”. Default = 1. This will be entered anytime the kiln is fired.



<https://hotkilns.com/genesis/setting-start-code>

Calibrate Touch

Used to re-calibrate the touch screen if buttons aren't working properly. Press the “Calibrate Touch” button and follow the onscreen instruction to re-calibrate.



<https://hotkilns.com/genesis/calibrating-touch>

Cost Setup

Enter the cost per kilowatt hour and the wattage for each zone in the kiln. The cost per kilowatt hour has a minimum of \$0.001 (1/10th of a penny) and a maximum of \$9.999. This information can be acquired from your electric company. The zone wattage has a minimum of 0 and a maximum of 50,000 Watts. This information can be acquired from the kiln manufacturer or consult your kiln's manual. If it a multi-zone kiln, you can enter the kiln's wattage in Zone 2, or divide the kiln's wattage and split evenly between the 3 zones.



<https://hotkilns.com/genesis/cost-setup>

Example: The cost per kilowatt hour is 16 cents and the kiln is a single zone with a wattage of 16,000. Press **Cost/KWH**, type in 0.16 and press **SAVE**. Press **Zone1 Watts**, type in 0, and press **SAVE**. Press **Zone2 Watts**, type in 16,000, and press **SAVE**. Press **Zone 3 Watts**, type in 0, and press **SAVE**.

Hold Transition

Used to determine the point at which a segment transitions into the next in multi-zone kilns.

First Zone

When this option is selected, the controller will transition to the next segment when one zone reaches the set point temperature.

Average of All

When this option is selected, the controller will transition to the next segment when all zone temperatures average out to be the set point temperature.

Indefinite Hold

Turn to ON to activate the Indefinite Hold feature. Once turned on, a user can program an indefinite hold by entering 9999 into a hold time of a segment of a user program. Once set, the controller will hold at that temperature indefinitely until the user stops the program.



<https://hotkilns.com/genesis/restoring-presets>

Restore Presets

Restore all preset programs and offsets to factory settings.

Restore User Programs

Restore individual User Programs 1-12 back to factory setting. Select the User Program to be restored and press “RESTORE”. This will clear any changes made to that user program from factory settings. Once you press “RESTORE” this cannot be undone. The restored default program will be loaded into the controller upon pressing “RESTORE”.

Reset TC Offsets

Reset thermocouple offsets to factory settings. Default TC Offset = 0 for all thermocouples. To reset: Press “2-Reset TC Offsets” and press “RESTORE”.

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Restore Cone Offsets

Reset cone offsets to factory settings. Default Cone Offset = 0 for all cones. To reset: Press “3-Reset one Offs” and press “RESTORE”.

Restore Glass

Restore the Glass firing setting back to factory. Once “RESTORE” is pressed, any changes made to the Glass profiles will be restored back to factory and cannot be undone.



<https://hotkilns.com/genesis/disabling-enabling-menus>

Customization

Customization allows you to change what program menus are available and which set of custom User profiles to be loaded into the controller either a Mix, Heat Treat, or PMC.

Ceramic Menus

Allows the user to enable or disable the ceramic programming menus. When disabled, the Bisc and Glaze programs will be removed under “Load Program”.

Glass Menus

Allows the user to enable or disable the glass programming menus. When disabled, the glass programs will be removed under “Load Program”.

User Library

Allows the user to change which customizable user programs are to be loaded into the controller. Options for programs include “Mix”, “Heat Treat”, and “PMC”. For a list of the User Libraries, see **Appendix C**.

Factory Configuration - "Hidden Menu"

Factory Configuration, or the "Hidden Menu", is used by the kiln manufacturer to set kiln specific parameters for the controller such as thermocouple type, top temperature, and board temperature.

Contact the kiln manufacturer before making any changes that might damage the kiln.

To access the Hidden Menu, select "Factory Config", enter the code number **443** and press "Save".

TC Type

Change the thermocouple type used with the controller from Type K, Type S, or Type R. To change thermocouple type in Factory Configuration, select the thermocouple type being used with the controller and press “Save”. When changing from a Type K to a Type S or Type R, you must change the software setting as well as placing a jumper on the circuit board. To change from a Type S or Type R to a Type K requires changing the software setting and removing a jumper from the circuit board.



<https://hotkilns.com/genesis/tc-type>

WARNING: Using a Type S thermocouple and a controller set for Type K will cause serious over-fire. Using a Type K thermocouple and a controller set for Type S will cause an under-fire. Type S thermocouples must use Type S extension wire. Type K thermocouples must use Type K extension wire. If changing thermocouple type be sure to change the extension wire. Make sure the software and jumper settings match the type of thermocouple and extension wire you are using.

Max Program Temperature

Enter the top temperature the kiln is rated for. Set the Max Program Temperature to the maximum temperature rating for the kiln. Check the side of the kiln or the kiln’s manual for its temperature rating. The max setting is 2400°F (1316°C).

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Max Board Temperature

Set the maximum temperature the circuit board can reach. Valid temperature are 0 - 250°F. If the board reached a temperature higher than 250°F, it can cause serious damage to the circuit board

SSR Mode

SSR Mode can be turned on when solid state relays are being used on the kiln. When SSR mode is turned on, it cycles the relays at 500 millisecond intervals. This works the same with either 60hz or 50hz systems.

Cycle Time

Sets the output cycle time. The cycle time is the length of time between an output coming on two consecutive times. If the cycle time is set for 14 seconds the output will come on every 14 seconds as needed. Cycle time can be set from 10 seconds to 60 seconds. To change the cycle time in the Factory Configuration Menu, press "5-Cycle Time", type in the new time, and press "SAVE".

Current Sensor Rating

The Current Sensor Rating is used to set the number of Amps that will generate a 5V output from a current sensor. Factory default is 50 Amps.

Run Factory Diag.

This is used by the kiln manufacturer. The factory diagnostics can be used for comparison when future diagnostics tests are ran. To view the amperages and voltages from the Factory Diagnostics test, press the "MENU" button, "1-Data Menu", then "3-Factory Diagnostic" to view the results.

Rotate Display

When set to on, the display will rotate 180 degrees. To rotate the screen, press "On" and then press "Save".

Output Config.

This setting should always be set on Standard, unless prior approval from your kiln manufacturer.

Mini Version

Use to switch screen formatting from larger Genesis screen to the smaller Genesis Mini screen. This setting should remain set to off for the 2.0 version.

Lid Switch

The Genesis 2.0 has connections for a lid switch. When a lid is connected and the lid switch setting is set to on, the controller will shut power off to the elements, sound an alarm, and give a LID OPEN message when the lid is opened during a firing. When a lid is connected and this is set to off, the controller will continue to fire as scheduled, even when the lid is opened.

Output 3 Alarm

The Genesis 2.0, when in single zone mode and Output 3 Alarm is enabled, output 3 will turn on and off with the alarm. It is used by some to run a louder alarm.

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Appendix A: Error Codes

If you get an error code, it is important to note the error letter or number. It will help you in diagnosing any problem with the kiln. When an error code is displayed, it will give a short description of the error. Press “Clear” to clear an error code.

List of error codes:

NOTE: THESE ERRORS WILL ONLY BE DETECTED IF THE ERROR CODES ARE TURNED ON:

| Error Code | Description | Possible Causes |
|----------------|--|--|
| ERROR 1 | Kiln temperature increasing slower than 12o F per hour when ramping up | This is a kiln heating problem, not a controller problem. Do the Full Power Test to check elements and relays. Low or dropping voltage to the kiln could also be the cause. A thermocouple reading incorrectly or improperly placed may also be the cause. |
| ERROR 2 | Kiln temperature 50o F above hold temperature | A relay latched in the “on” position may cause this error. Another possible cause is if the kiln lid is opened for rapid cooling, then closed, such as for glass firings. |
| ERROR 3 | Kiln temperature 50o F below hold temperature | Relay failure. |
| ERROR 4 | Kiln temperature 50o F above previous hold when ramping down | Same causes as for E-2. |
| ERROR 5 | Kiln temperature 50o F below traveling set point when ramping down | Relay failure. |
| ERROR D | Kiln temperature 50o F above traveling set point | Stuck relay or stuck output. If using zone control, then the outputs or t/c’s may be in the wrong zones. |

NOTE: THE ERROR CODE SETTING DOES NOT AFFECT THESE ERRORS:

| Error Code | Description | Possible Causes |
|----------------|---|---|
| ERROR 0 | Software error | Check the selected program and reprogram, if necessary. If error persists or program does not hold in memory, controller may need to be returned to factory for service. |
| ERROR 6 | Problem with thermocouple leads | This generally indicates the thermocouple is connected incorrectly, possibly reversed. Ensure the thermocouple extension wires are connected correctly to the controller and at all connection blocks back to the thermocouple. |
| ERROR 8 | In cone fire mode, temperature decreasing in last segment | If the kiln has a kiln-sitter, it may have turned the kiln off before the controller did. Other possible causes are broken element or relay failure. |
| ERROR 9 | Software thermocouple selection does not match the hardware thermocouple jumper selection | The jumper on the circuit board and the setting for thermocouple TYPE in the software do not match. |

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| | | |
|--------------------------|--|--|
| E-- | Power loss during EEprom write | Turn the controller off and back on. Recheck the selected program and reprogram, if necessary. |
| ERROR A | Invalid program variable | Reprogram all segments of the program being fired. If error persists, controller may need to be returned to factory for service. |
| ERROR bd | Board temperature too high | The control box temperature may be too hot or the limit temperature may need to be reset. If the room temperature is very hot, aiming a fan at the control box may decrease the temperature. |
| ERROR E | Hardware error | Controller will need to be returned to the factory for service. |
| ERROR R | Microprocessor memory does not match program storage memory (EEprom) | Reprogram and try to fire again. If error persists, controller may need to be returned to factory for service. |
| ERRP | ERRP will display. To clear the display, press "Clear". The firing in progress will continue. | Power outage; kiln is still firing. |
| Thermocouple FAIL | Thermocouple FAIL indicates one or more t/c's have failed. If more than one thermocouple is connected, the controller will indicate which thermocouple has failed. | Check the board temperature under Diagnostics under Menu. If the board temperature is approximately room temperature, then the t/c is defective. If the board temperature shows a high temperature the circuit board is defective. |
| PF | Power failure. Firing has stopped. | Power was lost during a firing and the kiln temperature was below 140o F or the kiln temperature dropped more than 250 degrees during the power outage. |

Full Power Test

The full power test is used to check the relays and elements of the kiln. To set the controller for a full power test, simply load the User12 program and turn the alarm to 9999. With the kiln empty and the lid open, start the firing. Visually inspect the elements after the kiln has fired for 20 – 25 minutes. Observe each element from where it comes into the kiln all the way around to see that it is equally bright throughout. The following observations are possible:

One section of the kiln is dark and not coming on.

This could indicate a defective relay since there is usually one relay per section.

One element is not glowing at all.

This indicates a broken or bad element.

There are darker (Cool) spots along the elements.

This indicates worn elements.

The top and bottom elements appear brighter.

This is normal for many kilns that have hotter elements in the top and bottom.

After you've made your observations, turn off the kiln. Contact your kiln manufacturer for kiln replacement parts (relays and elements). If there is an issue with your controller, please contact us.

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Appendix B: Cone Fire Temperature Profiles

Firing Profiles for Cone 04, Temperature 1945°F (1063°C)

| Ceramics - Slow (Bisc Hand Thrown) | | | |
|------------------------------------|---------|-------------|------------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 80 | 250 | 2.25 |
| 2 | 200 | 1000 | 3.75 |
| 3 | 100 | 1100 | 1.00 |
| 4 | 180 | 1695 | 3.31 |
| 5 | 80 | 1945 | 3.13 |
| Total Firing Time: | | | 13 hrs. 26 min. |

| Ceramics - Medium (Glaze Larger Pieces or Bisc Thin) | | | |
|--|---------|-------------|-----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 150 | 250 | 1.20 |
| 2 | 400 | 1695 | 3.61 |
| 3 | 120 | 1945 | 2.08 |
| | | | |
| | | | |
| Total Firing Time: | | | 6 hrs. 54 min. |

| Ceramics - MedSlo (Bisc Medium Pieces) | | | |
|--|---------|-------------|-----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 120 | 250 | 1.50 |
| 2 | 300 | 1000 | 2.50 |
| 3 | 150 | 1100 | 0.67 |
| 4 | 180 | 1695 | 2.64 |
| 5 | 108 | 1945 | 2.31 |
| Total Firing Time: | | | 9 hrs. 38 min. |

| Ceramics - Fast (Glaze Thin Pieces) | | | |
|-------------------------------------|---------|-------------|----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 570 | 1695 | 2.85 |
| 2 | 200 | 1945 | 1.25 |
| | | | |
| | | | |
| | | | |
| Total Firing Time: | | | 4 hrs. 6 min. |

Firing Profiles for Cone 6, Temperature 2232°F (1222°C)

| Ceramics - Slow (Bisc Hand Thrown) | | | |
|------------------------------------|---------|-------------|-----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 80 | 250 | 2.25 |
| 2 | 200 | 1000 | 3.75 |
| 3 | 100 | 1100 | 1.00 |
| 4 | 180 | 1982 | 4.90 |
| 5 | 80 | 2232 | 3.13 |
| Total Firing Time: | | | 15 hrs. 2 min. |

| Ceramics - Medium (Glaze Larger Pieces or Bisc Thin) | | | |
|--|---------|-------------|-----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 150 | 250 | 1.20 |
| 2 | 400 | 1982 | 4.33 |
| 3 | 120 | 2232 | 2.08 |
| | | | |
| | | | |
| Total Firing Time: | | | 7 hrs. 37 min. |

| Ceramics - MedSlo (Bisc Medium Pieces) | | | |
|--|---------|-------------|------------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 120 | 250 | 1.50 |
| 2 | 300 | 1000 | 2.50 |
| 3 | 150 | 1100 | 0.67 |
| 4 | 180 | 1982 | 3.92 |
| 5 | 108 | 2232 | 2.31 |
| Total Firing Time: | | | 10 hrs. 54 min. |

| Ceramics - Fast (Glaze Thin Pieces) | | | |
|-------------------------------------|---------|-------------|-----------------------|
| Segment | Rate/hr | Temperature | Stage Time |
| 1 | 570 | 1982 | 3.35 |
| 2 | 200 | 2232 | 1.25 |
| | | | |
| | | | |
| | | | |
| Total Firing Time: | | | 4 hrs. 36 min. |

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Appendix C: Custom Firing Default Programs

The custom firing programs will change based off the users customization settings. If Novice mode is off, you can write over them to create your own programs. See Programming for Custom Firings to make changes to a preloaded program. For all programs, the alarm is set to off (9999). When the alarm temperature is changed, it only changes for the loaded program, not all programs.

Custom Programs: Mix

| User 1 – Blank 1 | | | |
|------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 100 | 100 | 0:01 |

| User 2 – Blank 2 | | | |
|------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 200 | 200 | 0:02 |

| User 3 – Blank 3 | | | |
|------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 300 | 300 | 0:02 |

| User 4 – CN6 Crystal Glz | | | |
|--------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 300 | 1000 | 0:00 |
| 2 | 500 | 2230 | 0:15 |
| 3 | 9999 | 2000 | 0:00 |
| 4 | 500 | 1800 | 4:00 |

| User 5 – CN10 Crystal GLz | | | |
|---------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 300 | 1000 | 0:00 |
| 2 | 500 | 2320 | 0:10 |
| 3 | 9999 | 2000 | 3:00 |
| 4 | 500 | 1800 | 1:00 |

| User 6 – Bead Annealing | | | |
|-------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 960 | 8:00 |
| 2 | 9999 | 960 | 0:45 |

| User 7 – Wine Bottle | | | |
|----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 500 | 500 | 0:15 |
| 2 | 500 | 1000 | 0:15 |
| 3 | 600 | 1250 | 0:20 |
| 4 | 500 | 1475 | 0:15 |
| 5 | 9999 | 1100 | 0:30 |
| 6 | 200 | 970 | 0:30 |
| 7 | 120 | 750 | 0:10 |

| User 8 – PMC FAST | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1650 | 0:10 |

| User 9 – PMC3 FAST | | | |
|--------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1290 | 0:10 |

| User 10 – Lost Wax Silver | | | |
|---------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 500 | 300 | 2:00 |
| 2 | 500 | 700 | 1:00 |
| 3 | 500 | 1350 | 4:00 |
| 4 | 9999 | 900 | 8:00 |

| User 11 – Lost Wax Gold | | | |
|-------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 500 | 300 | 2:00 |
| 2 | 500 | 700 | 1:00 |
| 3 | 500 | 1350 | 4:00 |
| 4 | 9999 | 800 | 8:00 |

| User 12 – Full Power Test | | | |
|---------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1000 | 0:40 |

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Custom Programs: Heat Treat

| User 1 –154CM ATS34 | | | |
|---------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1900 | 0:30 |

| User 2 – AISI 0-1 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1450 | 0:20 |

| User 3 – 440C S.S | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1850 | 0:25 |

| User 4 – AISI D-2 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1750 | 0:20 |

| User 5 – AISI A-2 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1750 | 0:20 |

| User 6 – Draw 900 X2 | | | |
|----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 900 | 2:00 |
| 2 | 9999 | 125 | 0:00 |
| 3 | 9999 | 900 | 2:00 |

| User 7 – Draw 500 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 500 | 2:00 |

| User 8 – Draw 400 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 400 | 2:00 |

| User 9 – Draw 375 | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 375 | 2:00 |

| User 10 – Draw 300 | | | |
|--------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 300 | 2:00 |

| User 11 – Draw 275 X2 | | | |
|-----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 275 | 2:00 |
| 2 | 9999 | 120 | 0:00 |
| 3 | 9999 | 275 | 2:00 |

| User 12 – Draw 220/200 | | | |
|------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 220 | 2:00 |
| 2 | 9999 | 120 | 0:00 |
| 3 | 9999 | 200 | 2:00 |

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Custom Programs: PMC

| User 1 –PMC Stand | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1650 | 2:00 |

| User 2 – PMC + | | | |
|----------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1650 | 0:10 |

| User 3 – PMC 3 | | | |
|----------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1290 | 0:10 |

| User 4 – PMC Gold | | | |
|-------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1650 | 0:10 |

| User 5 – ArtClay Silver | | | |
|-------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1436 | 0:05 |

| User 6 – ArtClay Gold | | | |
|-----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1814 | 1:00 |

| User 7 – Bronze Clay | | | |
|----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 350 | 1550 | 2:30 |

| User 8 – Bronze Fast Fire | | | |
|---------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 1525 | 1525 | 1:00 |

| User 9 – Copper Clay | | | |
|----------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1750 | 3:00 |

| User 10 – White Copper | | | |
|------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 1850 | 2:00 |

| User 11 – Burnout Stage | | | |
|-------------------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 600 | 650 | 0:30 |

| User 12 – Dry | | | |
|---------------|------|-------------|------|
| Seg | Rate | Temperature | Hold |
| 1 | 9999 | 120 | 1:00 |

Appendix D: Blank Firing Program

Keep this page as a Master and photocopy as needed.

Firing Program Number: _____

| Segment | Rate Per Hour | Temperature | Hold |
|---------|---------------|-------------|------|
| 1 | | | |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |

Firing Program Number: _____

| Segment | Rate Per Hour | Temperature | Hold |
|---------|---------------|-------------|------|
| 1 | | | |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |

Appendix E: Common Questions and Situations

Q. How do I clear an error message?

A. To stop the sounding alarm, press anywhere on the screen. Then to clear the message, press “Clear” and the controller will return to the IDLE screen.

Q. What is a segment?

A. A segment is the basic building block of a program. Each segment consists of a ramp rate in degrees per hour, a temperature you want to achieve, and whether you want to hold there or not. For example, a program for drying ware going at 60°F/hour to 200°F and holding for 2 hours would be a one segment firing, the ramp is 60, the temperature is 200, and the hold is 2.00.

Q. Do I need to use witness cones for each firing?

A. After checking your kiln with witness cones for the first few firings, if you are satisfied with the results you are getting and how even the kiln is from top to bottom, then you do not need to use cones in each firing. It is a good practice to periodically place witness cones in the kiln to check for proper firing. If you suspect a problem or your results have changed, then it is a good idea to check the operation of the kiln with witness cones.

Q. Who do I contact for parts for my kiln?

A. For replacement parts for your kiln (relays, elements, etc.), contact the kiln manufacturer. For any issues with your controller contact us at Bartlett Instrument Co. for a solution.

Appendix F: Zone Control

Your kiln must have multiple thermocouples and be wired for multiple zones to take advantage of these features.

1. Features and Enhancements

- 3 separately controlled zones (3 T/C inputs, 3 outputs)
- Adjustable offsets for each thermocouple (T/C)
- Continues to fire with 1 or 2 failed thermocouples (T/C's)
- Slows ramping when any zone lags the set-point
- Reset function which zeros the TC offsets and turns the errors on

2. General Description

The Genesis advanced 3-zone control system is programmed the same as the single zone control but it ensures an even firing from the top to the bottom of the kiln. A 3-zone control has 3 temperature sensor inputs (thermocouples) and 3 independent outputs so the kiln can have 3 separately controlled sections (zones). The controller senses the temperature in each section of the kiln, compares the temperature to the desired temperature (traveling set-point) and adjusts the power going to each section separately giving each just the right amount of power to keep the temperature at the correct setting. The single zone controller only measures the temperature at the center of the kiln and gives all sections the same amount of power.

3. Automatic Lag Function

Lag refers to when the temperature of a kiln's section "lags" behind the traveling set point because the programmed ramp rate is faster than the kiln's temperature can rise. The Genesis will slow the ramp rate when a section of the kiln lags. The ramp rate determines the amount of "lagging" that is allowed before the firing rate is slowed. Fast ramp rates (>500 °F/hr) will allow the greatest temperature difference between sections. Slow ramp rates (<70 °F/hr) will have the smallest temperature differences between sections. Therefore, when the controller is programmed to go fast it will sacrifice evenness to obtain speed. Likewise, when the controller is programmed to go slow, the controller will maintain tighter control. The controller will try to balance speed and tight control when a medium speed is programmed.

4. Thermocouple Offsets

(See T/C offsets and Cone offsets on page 19 for more information)

Normal variation in thermocouples can cause a section to fire too hot or too cold. The zone control has an offset feature to adjust the reading of each thermocouple to compensate for any error. For example, if shelf cones indicate that the bottom section is under firing, it means that the controller thinks the bottom section actually reached the ending temperature when it really was below the ending temperature. To correct this problem, a negative thermocouple offset is required. This offset will be subtracted from the actual reading and will lower the temperature reading in that section. A negative offset will cause a section to fire to a higher temperature increasing the heat-work for that section. A positive offset will cause a section to fire to a lower temperature decreasing the heat-work for that section. To return all TC offsets to zero, press "Menu", scroll down and press "5-Restore Presets", press "2-Reset TC Offsets", and press "RESTORE".

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5. Three Thermocouples

Besides better measuring of the temperature, the zone control also offers security through its three thermocouples. With a single zone controller, a firing will be stopped if the thermocouple fails. The zone control with 3 T/C's will continue to fire if one or two of its thermocouples fail during a firing. If the top or bottom thermocouple fails, that section will be controlled by the top T/C. If the controller is at IDLE and a T/C fails, "Error Thermocouple Failed" will appear on the screen.

When using three thermocouples, thermocouple 2's temperature is displayed under current temperature. The temperature of each zone can be viewed during the firing. To view the other thermocouple temperatures, press the screen where the current temperature is displayed. The temperatures for all three T/Cs, percentage of power to the elements, and the current Set Point will appear.

6. Programming Number of Thermocouples

Selecting the number of thermocouples is set up in the regular Menu. This allows one controller board to be used for single or multi-zone kilns (Genesis 2.0 Only). To program the number of thermocouples, press "MENU", scroll down to "4-Configuration", and select it. Scroll down to "5- Number of Zones" and select it. The Genesis Mini only has the option to be set to 1 zone. When using the Genesis, type in the desired number of zones (1, 2, or 3) and press "SAVE". When programmed as a single zone board, TC1, TC2, and TC3 will all read the same temperature on the Home Screen. When in multi-zone mode, they will read the temperature for the corresponding thermocouple

SINGLE ZONE (NUMBER OF THERMOCOUPLES IS ONE)

On the Genesis 2.0, the input T/C 2 is used when it is programmed for single zone control. All three outputs work in unison so there are two alternatives for connecting the output. All relays can be connected to output 2 or one relay could be connected to each output. The first method allows direct replacement of the current single zone controller without changing wiring. The second method would allow an easy upgrade to a multi-zone kiln in the future by just adding thermocouples and reprogramming the number of T/C's. The second method also allows for better use of the diagnostic routines. On the Genesis Mini LT1120, there is only one thermocouple input on the controller

3-ZONE (NUMBER OF THERMOCOUPLES IS THREE) – Genesis 2.0 Only**

T/C 1 is the top thermocouple, T/C 2 is the middle, and T/C3 is the bottom. Likewise, output 1 drives the top relay, output 2 the middle, and output 3 the bottom. For taller kilns, output 2 can control several middle sections.

2-ZONE (NUMBER OF THERMOCOUPLES IS TWO) - Genesis 2.0 Only**

When two thermocouples are selected, use inputs T/C1 and T/C2 and outputs 1 and 2.

Appendix G: Technical Information

Power Supply

The Genesis 2.0 board requires a 24V center-tap transformer. It connects to the board's bottom three quick connects, labeled AC1, CENTER TAP, and AC2. The VA rating of the transformer is dependent on the electrical load of the board and relays. The board requires approximately 80mA at 12V DC and a relay typically requires approximately 140mA at 12V DC. Therefore, a three-relay system will require a transformer with a minimum rating of 6VA (500mA X 12V DC = 6 VA).

The Genesis Mini LT1120 board requires a 24V center-tap transformer. It connects to the board's 5 pin friction lock connector or to the left three quick connects, labeled AC1, CENTER TAP, and AC2 if the adapter board is installed. The VA rating of the transformer is dependent on the electrical load of the board and relays. The board requires approximately 80mA at 12V DC and a relay typically requires approximately 140mA at 12V DC.

Outputs

The Genesis 2.0 board has five 12V DC outputs. Four outputs are given power by a safety transistor, outputs 1, 2, 3, and safety. The safety transistor is capacitor coupled to the microprocessor so it only powers the output transistors when the microprocessor is operating correctly. Outputs 1, 2, and 3 respond to their respective thermocouple inputs. All outputs are capable of driving a 500mA 12 V DC load. Output 4 is an extra output that can be programmed to run a fan, alarm, or extra kiln section. The maximum combined output of all outputs is 1 Amp. The safety output powers on at the beginning of a firing and off at the end of the firing. It is used to drive a safety relay that sends line power to the switching relays on outputs 1, 2, and 3. When using the optional current sensor, wiring one section to each output will give an Amp reading per section for better diagnostics. See Configuration in the controllers Menu for details on the output 4 options.

The Genesis Mini LT1120 board has three 12V DC outputs. Two outputs are given power by a safety transistor, outputs 1 and safety. The safety transistor is capacitor coupled to the microprocessor so it only powers the output transistors when the microprocessor is operating correctly. All outputs are capable of driving a 500mA 12 V DC load. The maximum combined output of all outputs is 1 Amp. The safety output powers on at the beginning of a firing and off at the end of the firing. It is used to drive a safety relay that sends line power to the switching relays on output 1. When using the optional current sensor, wiring one section to each output will give an Amp reading per section for better diagnostics. See Configuration in the controllers Menu for details on the output 4 options.

Specifications

| | |
|--------------------------------|---|
| THERMOCOUPLE | TYPE K, S, and R (MAXIMUM RESISTANCE 100 OHMS) |
| ACCURACY | +/- 10°F |
| COLD JUNCTIONCOMPENSATION | ELECTRONIC |
| POWER INPUT | 24V CENTER-TAP TRANSFORMER |
| OUTPUTS 1, 2, 3, 4, AND SAFETY | 500 mA AT 12V; FIVE 12V RELAYS WITH 80 OHM COIL |
| OPERATING TEMPERATURE RANGE | 0°F TO 125°F OR 0°C TO 52°C |

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Full Diagnostic Routine

The full diagnostic routine checks all the output voltages, the amperage or current draw of each section of the kiln, as well as the no load and full load kiln voltages. The amperage or current draw is used to measure the current draw of each section of the kiln. The diagnostic routines can only control each section separately if the outputs are wired for zone control. When checking the output voltages, the controller will turn on each section, starting with the top, for a few seconds. This allows checking to see if all elements are heating. The kiln voltages during load and without load are also measured. This helps to diagnose firing problems when the kiln is not able to reach a programmed temperature. First, it will read the voltages with the elements off, then the elements will come on momentarily and read the voltages again. To run a full diagnostics routine, follow these steps:

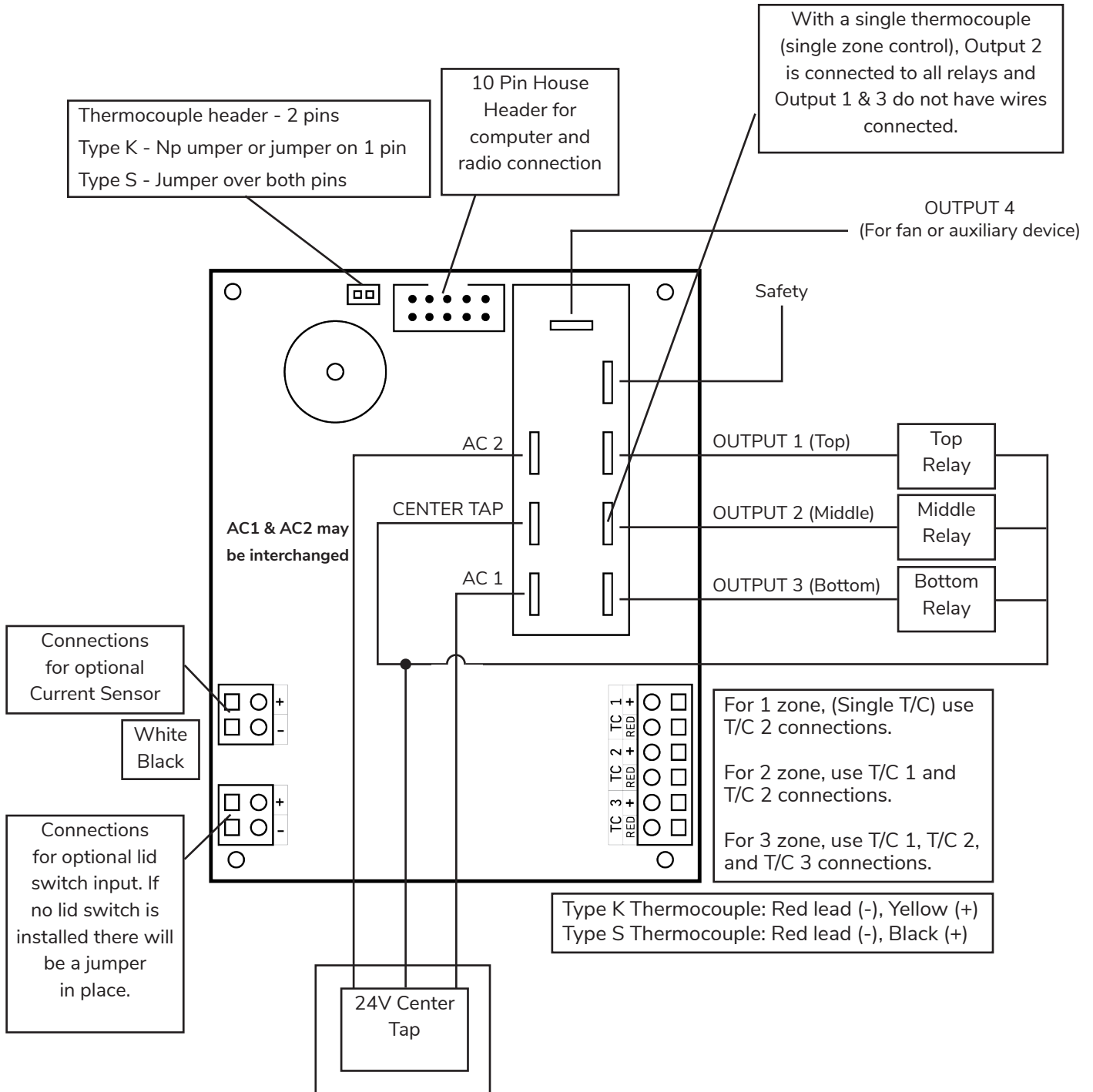
1. Press the "MENU" button.
2. Press the "2-Diagnostics" button.
3. Press the "2-Run Manual Diag." button and the controller will begin the diagnostics routine.
4. The controller will flash to the home screen and "CHK ALL" will be displayed across the firing banner. When the test is complete, it will return to IDLE.
5. To view the results, press the "MENU" button.
6. Press the "1-Data Menu" button.
7. Scroll down to "5-Last Manual Diag." and select it.
8. Use the scroll bar to observe the results. You can use the Factory Diagnostics for comparison with your results. When you are finished press the "BACK" button.
9. To return to the Home Screen, press "HOME".

Voltage Calibration

To display voltage using the Genesis controller, a calibration must be done. Before calibration, make sure the relays and elements are connected. To run the voltage calibration follow these steps:

1. Press the "MENU" button
2. Scroll down to the "6-Factory Config" button and select it.
3. Type in the sequence "4", "4", "0", and press the "SAVE" button.
4. The screen will read, "Are you sure you want to calibrate the voltages?" If you are ready, press the "START" button to begin or "CANCEL" to return to the menu.
5. After the "START" button has been pushed you'll be asked to enter the no load voltage. The No Load voltage will need to be measured and entered into the controller. Min: 0 Max: 999.
6. Once you've typed in the No Load voltage, press the "SAVE" button and the screen will change to the Full Load voltage screen, and the power to the elements will be turned on.
7. Measure the Full Load voltage and enter the value into the controller and press the "SAVE" button.
8. The screen will read Voltage calibration is complete. Press the "HOME" button to return to the home screen.

Appendix H: Genesis Connection Diagram



Appendix I: Genesis Mini Connection Diagram

