Fuego International Craft **Kilns**

This is the perfect kiln for international use on 13 or 15 amp 220 volt circuits. It is the largest kiln for those circuits that reaches Cone 10.

- 45.7 см (18") нідн 34.3 CM (13.5") DIAMETER 43 LITERS (1.5 CUBIC FEET)
- HARD CERAMIC ELEMENT HOLDERS PROTECT BRICK AND MAKE ELEMENT CHANGES FAST AND EASY
- MADE FOR HOME USE ON INTERNATIONAL 13 OR 15 **AMP 220 VOLT CIRCUITS**
- ONE-TOUCH CONTROL FOR SIMPLICITY
- PROTECTED THERMOCOUPLE
- DOOR SHUT-OFF SAFETY SWITCH MEETS **CE REQUIREMENTS**
- SUPER-STRONG ALUMINIZED STEEL **STAND**
- EXTRA VENT HOLE IN LID FOR MANUAL VENTING
- FOR HOBBYISTS AND **SMALL FORMAT POTTERS**



505 Sharptown Road • Swedesboro, NJ 08085 Phone: 856.294.0077 • Fax: 856.294.0070

KILNS BUILT TO LAST

Bulletin No: FGW-0722

Likins Fuego International Craft Kilns

Unique L&L Features with Lasting

CONE 10 TEMPERATURE RATING

Cone 10, 1290°C, 2350°F

EXTRA INSULATION

7.6 cm (3") firebrick backed up with 3 mm (1/8") of ceramic fiber paper (Biodegradable ceramic fiber which meets European CE requirements).

PATENTED CERAMIC ELEMENT HOLDERS

Protect brick from loading damage, keep elements from falling out of grooves, make changing elements easy, and optimise heat transfer to load. Kiln lasts longer! No pins. (hotkilns.com/ceramic-holders)



HEAVY-DUTY LARGE ELEMENTS

Four heavy-duty elements.

EXTRA CASE CLAMPS

Stainless worm gear case clamps keep case together and allow for adjustment over time. Three per 9" section and two on the top and bottom. (hotkilns.com/case-clamps)

HINGE INTEGRATED IN CONTROL PANEL

Chains secure the lid in place when open. (hotkilns.com/simple-hinge)



SEPARATED COOL-FIRING CONTROL PANEL

All controls and components are mounted in a separate control panel that is piggy-backed to the element connection box. In addition a layer of insulation keeps the controls cool - which is critical for long term health of the electronics.

THE POSITIVE DOOR INTERLOCK SWITCH

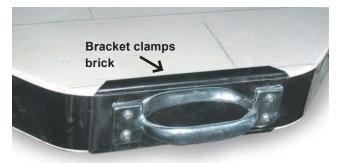
Features a strong mechanical latch that must be turned before the door can be opened. The turning of this latch breaks all power to the kiln as if you had used an external power disconnect switch or pulled the power cord from its socket. Meets European Directives. (hotkilns.com/door-interlock)



Kilns Fuego International Craft Kilns

LID BRICK IS SECURED WITH CLIPS

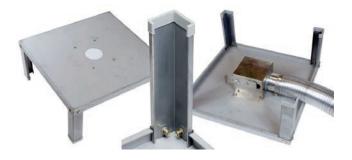
Stainless Steel clips secure lids - not friction. (hotkilns. com/ lid-clips)



HEAVY-DUTY FULL-SUPPORT STAND

Heavy-duty 14 gauge solid stand with multiple bends for strength. Bolt on legs. Feet protectors included. Optional Vent Bypass Collection Box bolts onto bottom of stand with included studs.

(hotkilns.com/full-stand)



EASY ASSEMBLY WITH SECTIONAL CONSTRUCTION

Two 9" high sections for a total height of 18". Kiln comes assembled but can easily be taken apart for moving. Stainless steel wrapped around brick with 3 adjustable clamps. All corrosion resistant stainless screws are used in the case construction. (hotkilns.com/sectional-craft)

CORROSION RESISTANT CONSTRUCTION

Stainless steel wrapped around brick. All stainless screws on case. Stand is galvannealed. Hinge is stainless steel. Control box is powder coated steel. (hotkilns.com/case)

SOLID PEEPHOLE PLUGS

Solid (non-fragile) ceramic plug with heat-locked mushroom head. 1" diameter full-view non-tapered. There are two in the kiln body and one in the center of the lid for venting

(hotkilns.com/peephole-plugs)



ONE-TOUCH PROGRAM

Control: One-Touch™ Intuitive Kiln Control easily fires bisque and glaze programs. It is also easy to adjust simple parameters like cone, delay, hold, heat-up and cool-down rates. There are also four custom ramp/hold programs with 8 segments each. (hotkilns.com/ one-touch)



MERCURY FREE RELAYS

Mercury free relays are standard.

POWER CORD & PLUG INCLUDED

See page 6 for details.

LKilns Fuego International Craft Kilns

CERAMIC ELEMENT CONNECTIONS

Proprietary all-ceramic element connection block makes changing elements easy. (hotkilns.com/ceramic-terminal)



HEAVY-GAUGE TYPE K THERMOCOUPLES

Type K 8 gauge thermocouple is protected by a

open ceramic protection tube. This allows the thermocouple to accurately read the kiln temperature but protects the delicate tip of the thermocouple from damage while loading. Also any metallic flakes from the thermocouple



will tend to drop inside the tube where they can be vacuumed out during normal maintenance. (hotkilns. com/protected-thermocouples)

COMPLETE VISUAL INSTRUCTIONS

No one has a better or more complete instruction manual. Our visual instructions address the needs of the artist, the installer, and the repair person. You get a fully illustrated operation and service manual. Many instructional videos are available.(hotkilns.com/videos)

L&L KILNS ARE EASY TO TROUBLESHOOT

Open up any L&L kiln control panel and see how easy it is to check amps, element resistance, and voltage. No other kiln can be serviced as quickly, easily, or inexpensively as an L&L kiln.

THREE-YEAR LIMITED WARRANTY

See **hotkilns.com/warranty.** Email, web and phone support.

IN-DEPTH SUPPORT

One customer said: "I am truly impressed with your website, it is more than informative and your products are well designed. The fact that all the information, including repair manuals, are listed, speaks well of your dedication to customer service." Our website has thousands of pages of technical help - all easily searchable - plus we provide expert support with phone and email.

SUSTAINABLE MANUFACTURING

We use solar energy as our primary energy source.

SUPERIOR PACKAGING

Kilns are securely packed with custom foam moulds that dramatically reduce shipping damage. Kilns are shipped in skidded cartons on ISPM-15 certified skids.

MET UL499 LISTING



c-MET-us listed to USA UL499 standards assures highest safety standards. (hotkilns.com/met)



800-750-8350

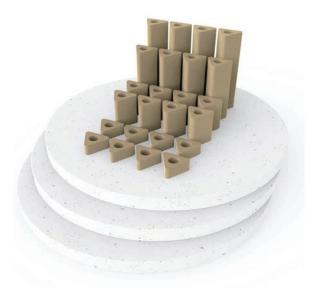
Likins Fuego International Craft Kilns

Accessories

CONE 11 FURNITURE KIT

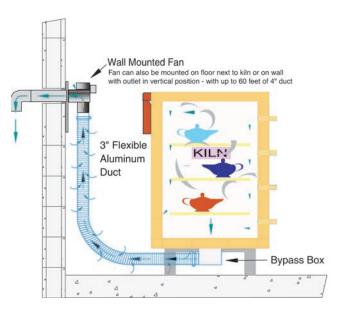
Three 30.5 cm (12") full round shelves, Small Triangular Ceramic Posts (2.5 cm / 1" on each side): plus Small Triangular Ceramic Post Kit (1" on each side): Four each of 1-1/2", 3" and 4", Eight 1-1/2" high and 1/2" high.

(hotkilns.com/kiln-furniture)



DOWNDRAFT VENT SYSTEM

Vent-Sure downdraft vent vents fumes from kiln out of room and away from kiln. (hotkilns.com/vent)



Dimension & Weight Specifications

Inside Dimensions: 34.3 cm (13.5") diameter by 45.7 cm (18") high, 7 sides

Outside Dimensions: 23" (58 cm) Wide by 27" (69 cm) Deep by 51" (130 cm) High

Volume: 43 Litters (1.5 cubic feet)

Shipping Dimensions: 92 cm (36") Wide by 92 cm (36") Deep by 130 cm (51") High (with or without Furniture Kit)

Shipping Weight: 91 Kg (200 lbs) for kiln. 107 Kg (235 lbs) for kiln with furniture kit.

Moving and installation: This kiln comes assembled but can be quickly disassembled and reassembled to move through any door or up stairs. It comes packed in a skidded carton with secure foam-in-place packaging.

MORE: See each model page on *hotkilns.com* to download PDF General Dimension Drawings for more outside and inside dimensions, minimum space requirements, BTU ventilation requirements, and kiln weight. See the Shipping Tab on the model page for complete shipping dimension and shipping weight information.

Moving and installation: The kiln comes assembled but can be quickly disassembled and reassembled to move through any door or up stairs. It comes packed in a skidded carton with secure foam-in-place packaging.

LKilns Fuego International Craft Kilns

Electrical Specifications

| Model Numbers | Part Number | Volt/ | Watts | Amps | Wire | Fuse | Power |
|----------------|-------------|--------|-------|------|-------|--------|------------|
| | | Phase | | | Size | Size | Connection |
| F1418-3-230-UK | K-F-1418/4K | 230/1P | 3,000 | 14.0 | 14 ga | 15 Amp | UK Cord |
| F1418-3-220 | K-E-148B/4E | 220/1P | 3,300 | 15.0 | 14 ga | 15 Amp | EU Cord |
| F1418-3-240-AU | K-E-1488/4A | 240/1P | 3,600 | 15.0 | 14 ga | 15 Amp | AU Cord |

CE: These kilns are CE certified for use in Europe and the UK if bought through a UK or European distributor.

Volts, Watts and Amps: Fuego kilns are designed to operate on the voltage and and amperage of typical household current in each country. Because there are so many it is impossible to list all the possibilities.

Plug: Kiln plugs into an appropriate household circuit.

Examples: In the UK, Hong Kong, and Singapore the amperage is limited to 13 amps, voltage is 220-240 and watts is approximately 3000. In most of Europe amperage is limited to 15 amps, voltage is 220-240 and watts is approximately 3450. In Australia the amperage is limited to 15 amps, the voltage is 240 and the watts are approximately 3600.

Cone Rating: All models are rated to Cone 10.

Wiring Diagrams: See **the Electrical Tab** at *hotkilns.com/fuego-world* to get the wiring diagram for each voltage.

Elements: All elements are of equal resistance value. Quad elements are the same resistance but longer and thicker.







What Makes **Fuego Kilns Built to Last?**

Solid Ceramic Peephole Plugs with 1" diameter straight view have wide viewing area and won't easily fall out or break. Two on sides and one on the top for manual venting.

> Simple One-Touch Control Easy to use and program.

Door Safety Switch Shuts power off to elements in normally closed position per EU requirements

Moulded Ceramic Element Terminals make connecting elements easy and trouble free.

Heavy-Duty Full-Support Stand makes kiln sturdy.

Fuego Kilns come with a Three-Year Warranty because L&L kilns last longer.



505 Sharptown Road • Swedesboro, NJ 08085 Phone: 856.294.0077 • Fax: 856.294.0070 hotkilns.com sales@hotkilns.com • hotkilns.com

KILNS BUILT TO LAST

Bulletin No: FGW-0722

Protected Thermocouple

Hard Ceramic Element

Holders protect elements and fragile firebrick. Improves kiln life dramatically. Provides wider and more reflective surface for infrared heat transmission.