# **Doll-Test** Craft Kilns

#### A Small Craft Kiln that Works on 120 Volts

The Doll/Test kilns are meant for small ceramic work such as dolls, for testing glazes without firing a large load, and for other laboratory and home uses. It is available with two different controls and in 15 amp (Cone 5) or 18 amp (Cone 6) 120 volt versions or various high voltage versions for extra power and Cone 10.

9" (27.9 cm) High X 9" (27.9 cm) Diameter - .5 Cubic Feet (15 Liters)

- Hard Ceramic Element Holders protect brick and make element changes fast and easy
- Made for USA home use on 120 Volts
- 208, 240 and 220 volts are also available for Cone 10
- One-Touch Control for Simplicity (DynaTrol or Touch Screen Genesis are optional)
- Protected Thermocouple
- Super-Strong Aluminized Steel Stand
- For Hobbyists and Small Format Potters. Also a great Glaze Test Kiln
- Customize to meet your exact needs. Every kiln is built to order





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#### **KILNS BUILT TO LAST**

Bulletin No: DL-0121A

### Likilns Doll and Test Craft Kilns

### **Unique L&L Features with Lasting Benefits**

#### **TEMPERATURE RATING VARIES**

120 volt models come in two amperage ratings and can be either be rated for Cone 5 or Cone 6. High voltage models are all rated for Cone 10, 2350°F, 1290°C. NOTE: The 120 volt versions should not be used for high production (more than once a week) to their maximum temperature range - the element life will not be acceptable under those conditions. 208 volt and 240 volt versions are rated to Cone 10 under high production conditions. See electrical specifications on page 6.

#### **INSULATION**

2.5" K23 Firebrick on sides and 3" K23 Firebrick on Top and bottom.

#### PATENTED CERAMIC ELEMENT HOLDERS

Protect brick from loading damage, keep elements from falling out of grooves, make changing elements easy, and optimize heat transfer to load. Kiln lasts longer! No pins. (hotkilns.com/ceramic-holders)



#### BRICK COATING FOR DURABILITY

Proprietary reflective brick coating. This helps firebrick stay strong on the surface, helps prevent dusting on your work, and keeps the kiln clean inside. (hotkilns. com/reflective-coating)

#### **HEAVY-DUTY LARGE ELEMENTS**

Three heavy-duty elements. Quad elements, which provide four rows of elements, are optional. See Page 4.

#### EXTRA CASE CLAMPS

Stainless worm gear case clamps keep case together and allow for adjustment over time. Three on the kiln and two on the top and bottom. (hotkilns. com/case-clamps)

#### STAINLESS STEEL HINGE

Chains secure the lid in place when open. (hotkilns.com/simple-hinge)



#### **CONTROL PANEL**

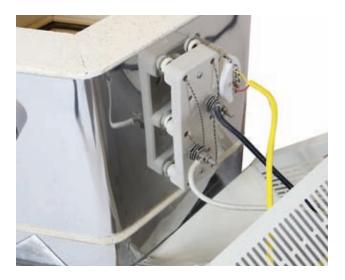
All controls and components are mounted in a control panel/element connection box. A layer of insulation and separation plate helps keep the controls cool. Control box can be easily removed for servicing. On/off switch and control fuse are included.





#### **CERAMIC ELEMENT CONNECTIONS**

Proprietary all-ceramic element connection block makes changing elements easy. (hotkilns.com/ceramic-terminal)



#### **HEAVY-DUTY FULL-SUPPORT STAND**

Heavy-duty 14 gauge solid stand with multiple bends for strength. Bolt on legs. Feet protectors included. . (hotkilns.com/full-stand)

#### **CORROSION RESISTANT CONSTRUCTION**

Stainless steel wrapped around brick. All stainless screws on case. Stand is galvannealed. Hinge is stainless steel. Control box is powder coated steel. (hotkilns.com/case)

#### SOLID PEEPHOLE PLUG

Solid (non-fragile) ceramic plug with heat-locked mushroom head. 1" diameter full-view non-tapered. (hotkilns.com/peephole-plugs)



### **Choice of Controls**

#### **ONE-TOUCH PROGRAM**

Control: One-Touch<sup>™</sup> Intuitive Kiln Control easily fires bisque and glaze programs. It is also easy to adjust simple parameters like cone, delay, hold, heat-up and cool-down rates. There are also four custom ramp/hold programs with 8 segments each. (hotkilns.com/one-touch)



#### DYNATROL PROGRAM CONTROL



The time-tested DynaTrol with 4 Easy-Fire programs, 6 Vary-Fire programs, PreHeat, Delay, Program & Segment Review, and Diagnostics. (hotkilns.com/ dynatrol)

#### **GENESIS TOUCH SCREEN CONTROL**

Optional Genesis control (see page 5) features touch screen and free Wifi App for monitoring kiln.





#### MERCURY FREE RELAYS

Mercury free relays are standard.

#### **HEAVY-GAUGE TYPE K THERMOCOUPLE**

Type K 8 gauge thermocouple is protected by a

open ceramic protection tube. This allows the thermocouple to accurately read the kiln temperature but protects the delicate tip of the thermocouple from damage while loading. Also any metallic flakes



from the thermocouple will tend to drop inside the tube where they can be vacuumed out during normal maintenance. (hotkilns.com/protectedthermocouples)

#### **POWER CORD & PLUG INCLUDED IN USA**

See Specifications on Page 6 to see what cord is included for the various amperages and voltages.

Same price for all voltages and phases.



#### **COMPLETE VISUAL INSTRUCTIONS**

No one has a better or more complete instruction manual. Our visual instructions address the needs of the artist, the installer, and the repair person. You get a fully illustrated operation and service manual. Many instructional videos are available. (hotkilns.com/videos)

#### L&L KILNS ARE EASY TO TROUBLESHOOT

Open up any L&L kiln control panel and see how easy it is to check amps, element resistance, and voltage. No other kiln can be serviced as quickly, easily, or inexpensively as an L&L kiln.

#### SUSTAINABLE MANUFACTURING

We use solar energy as our primary energy source.

#### THREE-YEAR LIMITED WARRANTY

See hotkilns.com/warranty. Email, web and phone support.

#### **IN-DEPTH SUPPORT**

One customer said: "I am truly impressed with your website, it is more than informative and your products are well designed. The fact that all the information, including repair manuals, are listed, speaks well of your dedication to customer service." Our website has thousands of pages of technical help - all easily searchable - plus we provide expert support with phone and email.

#### SUPERIOR PACKAGING

Kilns are securely packed with tubes of foam molded to the kiln. Kilns are shipped in skidded cartons.

#### **MET UL499 LISTING**



c-MET-us listed to UL499 standards assures highest safety standards. (hotkilns.com/met)

### **Options**

#### **CONE 11 FURNITURE KITS**



Two 9" full round shelves, plus Triangular Ceramic Posts (1" on each side): Four each of 4" and 3", Eight 1-1/2" high, and Twelve 1/2" high. (hotkilns.com/kilnfurniture)

#### QUAD ELEMENT DESIGN

The combination of 1/2" diameter element coils, the doubled surface area of the Quad element design, and superior heat transfer of L&L's patented ceramic element holders, make this the best element system in the world today. (hotkilns.com/quad-option)

#### **APM ELEMENTS**

(hotkilns.com/apm)

### Likins Doll and Test Craft Kilns

### **Genesis Touch Screen Control with App**

#### **GENESIS TOUCH SCREEN CONTROL**

The Genesis control includes a touch screen interface and WIFI connectivity added to the proven software of the DynaTrol. More programming options and memory. Free App available to monitor kiln via WiFi. (hotkilns.com/genesis)



#### **GENESIS FEATURES**

- Touch-screen intuitive technology for easy user interface.
- Easy-to-follow screen descriptions.
- Different user-interface levels, which can be set to match the user's firing knowledge.
- Graphical display of the firing process right at the controller. This means you can graph the firing in real time and compare the program with actual results.
- Glass programs included.
- Store up to 30 custom user programs.
- Up to 32 segments per program.
- Ability to make adjustments during a firing such as add segments, add temperature, and skip segments.
- Built in diagnostics testing
- Alarm
- Error Codes
- WiFi enabled for easy software updating.
- Included Phone App allows you to monitor kiln operation remotely (with no subscription fee).



The Genesis control fits right into the control box to replace the DynaTrol. That means you can upgrade anytime!



See a graph of your firing before you fire, while you fire and after you fire.

Errort								
Status	Fining							
Program	Glaze							
Temperature	152°F							
Set Point	157°F							
Segment	Ramp 1 of 3							
Firing Time	0.00							
Last Update	12/30/19, 10:40 AM							

This shows the view you get on your phone with the Kiln Aid Phone app. Simply download the Kiln Aid phone app from your Google Play Store or Apple App Store, add your kiln, and begin monitoring as your kiln progresses through a firing. See temperatures, where you are in a program cycle, what program you are firing and error notifications.





### **Dimension & Weights**

Inside Dimensions: 11" Diam by 9" High, 6 sides (27.9 cm Diam by 22.9 cm High)

Outside Dimensions: 24" wide by 40" high by 21" deep (61 cm Wide by 102 cm High by 53 cm Deep)

**Shipping Dimensions**: 30" by 30" by 39' high (with or without Furniture Kit) (77 cm Wide by 100 cm High by 77 cm Deep)

Shipping Weight: 145 pounds (66 KG) for kiln. 170 pounds (78 KG) for kiln with furniture kit.

**MORE:** See each model page on *hotkilns.com* to download PDF General Dimension Drawings for more outside and inside dimensions, minimum space requirements, BTU ventilation requirements, and kiln weight.

### **Electrical Specifications**

Model Number	Part Number	Volt/	Watts	Cone	Amps	Wire	Fuse	Control	Power	
		Phase		Rating		Size	Size		Cord	
DL11	K-D-DL11/10	120/1P	1,800	5	15.0	14 ga	20 Amps	One-Touch	15 Amp, 120V, NEMA 5-15, 6 foot	
DLH11	K-D-DLH1/10	120/1P	2,160	6	18.0	14 ga	25 Amps	One-Touch	20 Amp, 120V, NEMA 5-20, 6 foot	
DL11-DB	K-D-DL1B/10	120/1P	1,800	5	15.0	14 ga	20 Amps	DynaTrol	15 Amp, 120V, NEMA 5-15, 6 foot	
DL11-D	K-D-DL1D/10	120/1P	1,800	5	15.0	14 ga	20 Amps	DynaTrol	15 Amp, 120V, NEMA 5-15, 6 foot	
DLH11-DB	K-D-DLHB/10	120/1P	2,160	6	18.0	12 ga	25 Amps	One-Touch	20 Amp, 120V, NEMA 5-20, 6 foot	
DLH11-D	K-D-DLHD/10	120/1P	2,160	6	18.0	12 ga	25 Amps	DynaTrol	20 Amp, 120V, NEMA 5-20, 6 foot	
DLH11-DXB-240	K-D-DLHB/31	240/1P	2,800	10	11.7	14 ga	20 Amps	One-Touch	20 Amp, 240V, NEMA 6-20, 45 inch	
DLH11-DX-240	K-D-DLHD/31	240/1P	2,800	10	11.7	14 ga	20 Amps	DynaTrol	20 Amp, 240V, NEMA 6-20, 45 inch	
DLH11-DXB-208	K-D-DLHB/21	208/1P	2,800	10	13.5	12 ga	20 Amps	One-Touch	20 Amp, 240V, NEMA 6-20, 45 inch	
DLH11-DX-208	K-D-DLHD/21	208/1P	2,800	10	13.5	12 ga	20 Amps	DynaTrol	20 Amp, 240V, NEMA 6-20, 45 inch	
WORLD VOLTAGE										
DLH11-DXB-220	K-D-DLHB/41	220/1P	2,800	10	12.7	14 ga	20 Amps	One-Touch	Varies with country or no cord	
DLH11-DX-220	K-D-DLHD/41	220/1P	2,800	10	12.7	14 ga	20 Amps	DynaTrol	Varies with country or no cord	

**UL Listing:** c-MET-us listed to UL499 standards.

Wiring Diagrams: See the Electrical Tab for each kiln model to get the wiring diagram for each voltage.

**NOTE:** The 120 volt versions should not be used for high production (more than once a week) to their maximum temperature range - the element life will not be acceptable under those conditions. 208 volt and 240 volt versions are rated to Cone 10 under high production conditions.

## What Makes L&L **Doll/Test Kilns Built to Last?**

**Reflective Coating** on all brick surfaces helps protect brick and seals pores.

> Stainless Steel Hinge >

**Solid Ceramic Peephole** Plug with 1" diameter straight view has wide viewing area and won't easily fall out or break. (Not shown)

Protected Thermocouple One-Touch, DynaTrol or **Touch Screen Genesis** Control with free app for easy programming and monitoring.

> Molded free.

Ceramic Element Terminals make connecting elements easy and trouble

Hard Ceramic Element **Channels** protect elements and fragile firebrick. Improves kiln life dramatically. Provides wider and more reflective surface for infrared heat transmission.

Heavy-Duty Full-Support Stand makes kiln sturdy.

#### L&L Doll/Test Kilns come with a Three-Year Warranty because L&L kilns last longer.



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